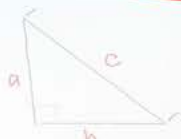


# Allied

INNOVATIVE DESIGNS  
FOR CREATIVE SPACES®



$$a = 3 \quad b = 4$$

$$a^2 + b^2 = c^2$$

$$c^2 = 3^2 + 4^2$$

$$c^2 = 9 + 16$$

$$c^2 = 25$$

$$c = 5$$







INNOVATIVE DESIGNS  
FOR CREATIVE SPACES®

# History

## Today



INNOVATIVE DESIGNS  
FOR CREATIVE SPACES®

## 2019



### New Corporate Facility

Beautiful new office space with upgraded information systems allows smoother operations and continued growth.

## 1989



### Addition of 150,000 sq ft Facility

Warehousing and Assembly operations are moved to an expanded operating center.

## 1976



### New Factory Built in 1976

The Jacksonville, Florida manufacturing plant is expanded by 50,000 sq ft.

## 1969



### Allied Introduces The All-Plastic Multi-Purpose Table

Allied embraces innovative design, crafting the all-plastic multi-purpose table. Allied sets up new operations in Jacksonville, Florida.

## 1950



### DenGre Founded

DenGre is founded on the principles of hard work and high quality. Allied pioneers replacement desk tops using the new state-of-the-art material, Lamalite. Lodi, New Jersey.

## 2020



### New Website Premieres

Allied launches the new site showcasing "Innovative Designs for Creative Spaces" and introduces six new product lines.

## 2016 - 2019



### Factory and Warehouse Upgrades

Multi-million dollar improvements in equipment and implementation of lean manufacturing Efficiencies.

## 1985



### Allied Introduces the CRT Data Table

Allied introduces the Data Table, one of the first CRT computer tables with folding legs.

## 1972



### Allied Expands Product Offering

Allied expands lines to include all types of tables for Education, Office and Commercial use.

## 1960



### DenGre Expands Line

Allied introduces the first of its activity table lines.

## 1945



### Our Founder

Art Craft Countertops is founded in 1945 by Michael "Mickey" Berger in Jamaica, New York.

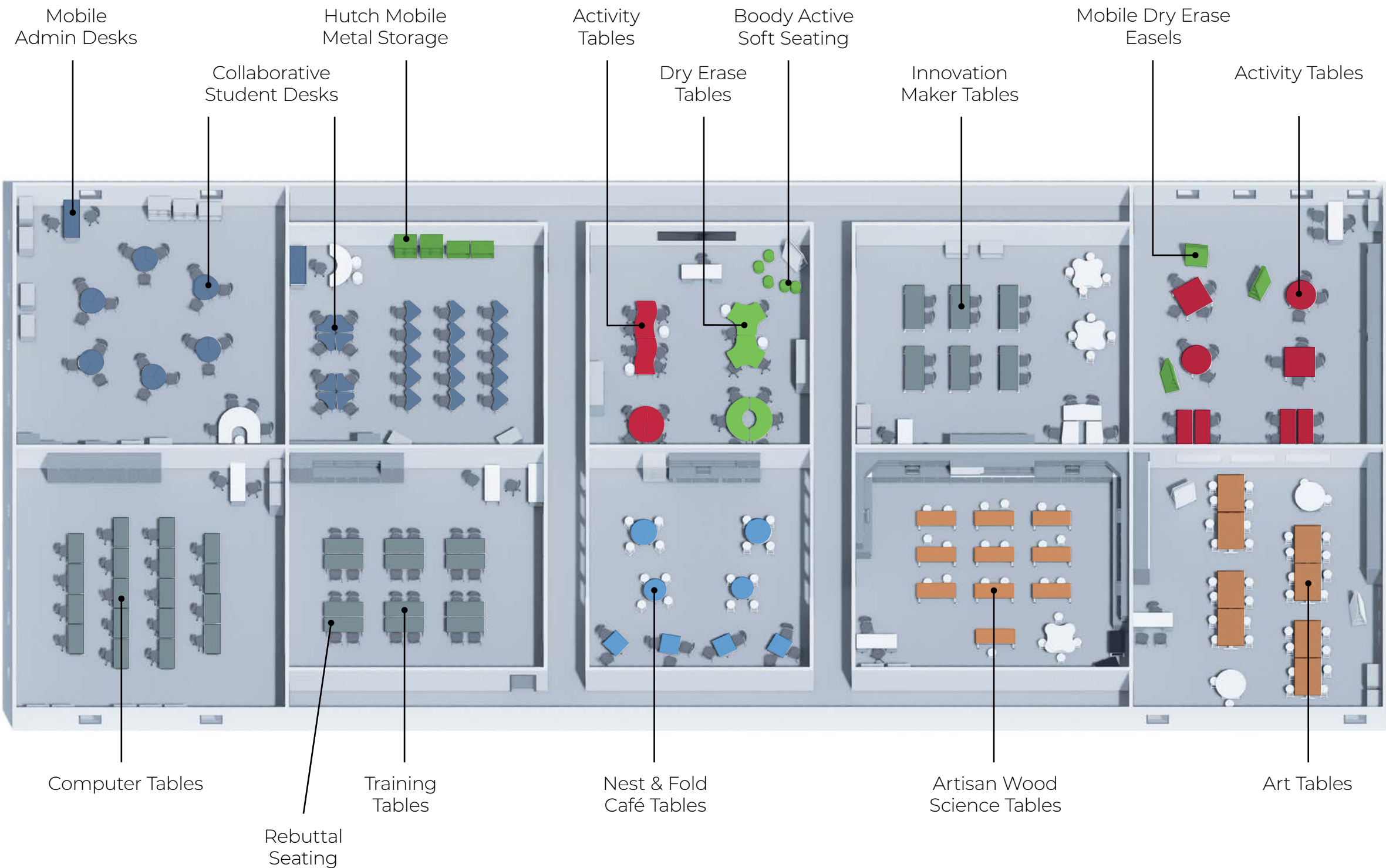


# Innovative Designs For Creative Spaces

We invite you to take a tour of the Allied Furniture Collections. Here you can see the latest design innovations for today's more active and dynamic collaborative learning environments, as well as the most complete selection of time-tested classics that have made Allied the most trusted name in educational furniture for over 75 years.

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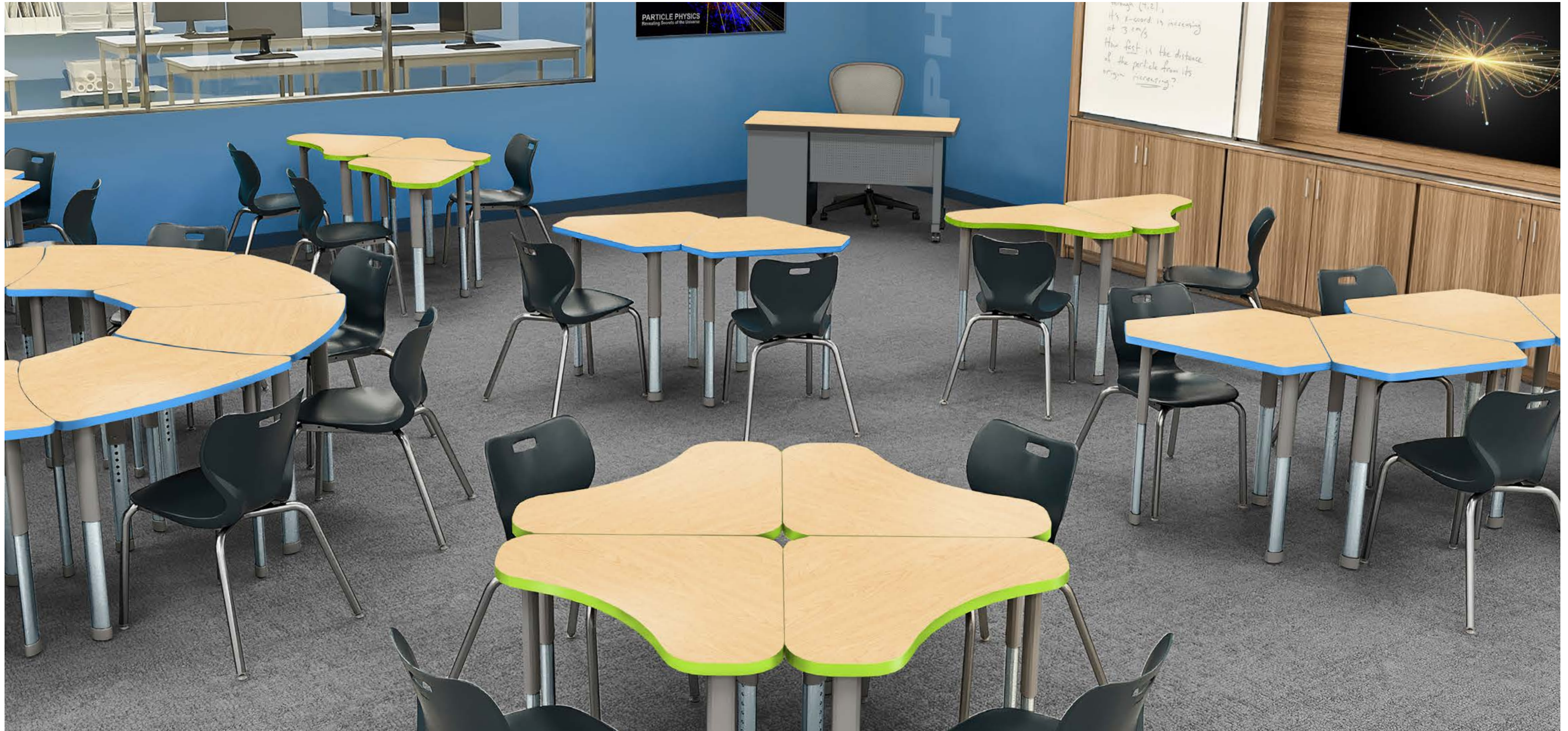


Allied manufactures desks and tables that meet ADA standards. Please see website for details.



Note: Digital symbols for CAD, KITS, Revit, CET and 2020 are available upon request. Please see website for details.





The Allied Classroom tables are built to stand up to heavy everyday use, year after year. With a variety of shapes, sizes and colors, you are sure to find the exact table you need for any activity, whether collaborative learning in a group setting or one-on-one instruction. The oval legs add a touch of contemporary styling, with extra strength, versatility and value.





Student Desk Collection Shown with Fusion Maple Laminate Tops, Platinum Edge Bands and Aero Legs with Optional Casters

The Allied Student Desk Collection combines the best of tradition with the latest design innovations to provide solutions for today's most challenging educational environments. These designs provide the greatest flexibility to suit both individual and group learning.



Delta Desk



Palm Desk



Pinnacle Desk



Pie Desk



Legs Include Adjustable Nylon Swivel Glides

Optional Casters Add Approximately 2" Height



Precision Leg Fastening System



Plastic Book Box Available In Black Or Platinum

## Collaborative Student Desk Collection

### Features

- Contemporary height-adjustable Aero leg
- All steel legs with adjustable nylon swivel glides or optional casters
- High pressure laminate (HPL) work surface
- Precision leg fastening system
- Unique shapes allow single or group configurations
- Vinyl edge available in popular colors

### Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with sealed backer for balanced construction. Long-life high pressure laminate (HPL) surface with form fitting vinyl edge banding.

**Leg Construction:** Reinforced top plate welded to 16 gauge 2½ x 1½" oval tubing. Insert is 2.3 x 1.28" chrome plated 16 gauge tube. Each leg finished with a threaded cap and adjustable nylon swivel glides or optional casters.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Work surface height is adjustable in one inch increments using an extended point set screw.

- Standard legs adjust from 24" to 36". (Order ST)
- Low-Range legs adjust from 19" to 31". (Order LR)

### Options

**Book Box:** Rigid one-piece construction. High impact plastic available in black or platinum color. 18 x 12 x 4" (inside dimension). (Order BBPBK black or BBPPL platinum)

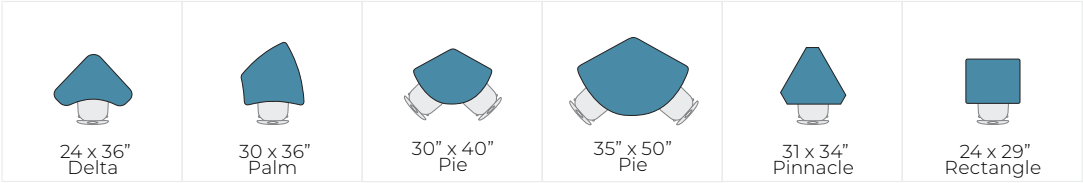
**Locking Casters:** 2½" swivel mounted locking casters replace standard glides. (Order CA60B)

**Back Pack Hook:** 11 gauge top plate connected to ¼" diameter wire hook. Fully chrome plated. (Order HOOK)

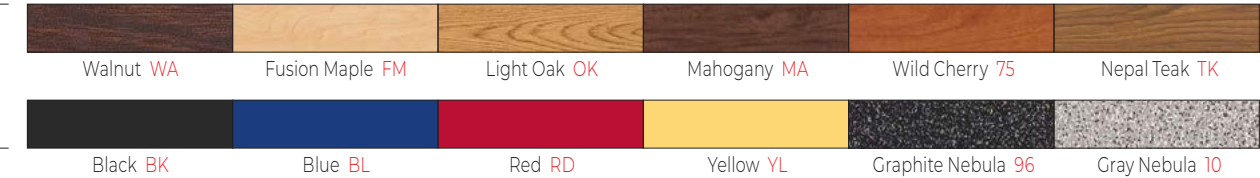


Model No.	Description Shape and Size	Weight
ARO2436DLT	Delta 24x36" Single Student Desk	37
ARO2436DLTDE	Delta 24x36" Single Student Desk, Dry Erase	37
ARO3036PA	Palm 30x36" Single Student Desk	50
ARO3036PADE	Palm 30x36" Single Student Desk, Dry Erase	50
ARO3550PIE	Pie 35x50" Single Student Desk	80
ARO3550PIEDE	Pie 35x50" Single Student Desk, Dry Erase	80
ARO3431PN	Pinnacle 34x31" Single Student Desk	48
ARO3431PNDE	Pinnacle 34x31" Single Student Desk, Dry Erase	48
ARO2429	Rectangular 24x29" Single Student Desk	34
ARO2429DE	Rectangular 24x29" Single Student Desk, Dry Erase	34

Desk Top Shapes



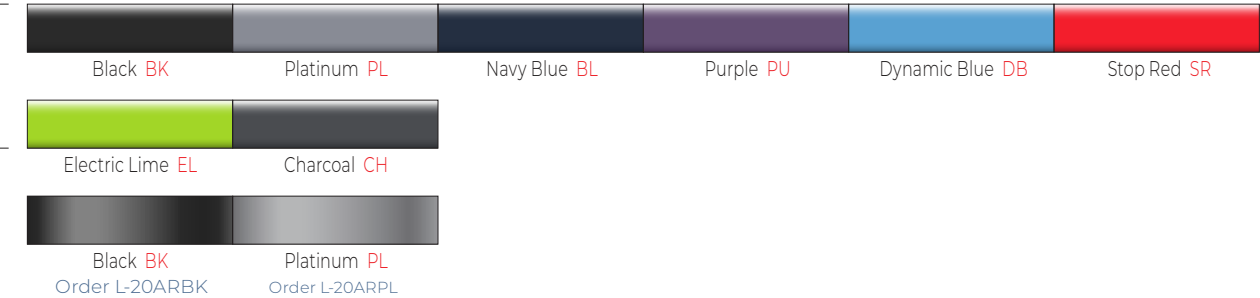
Laminate Finishes



DryErase

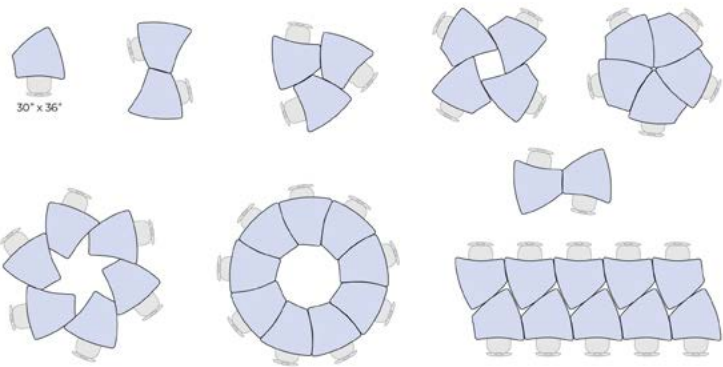
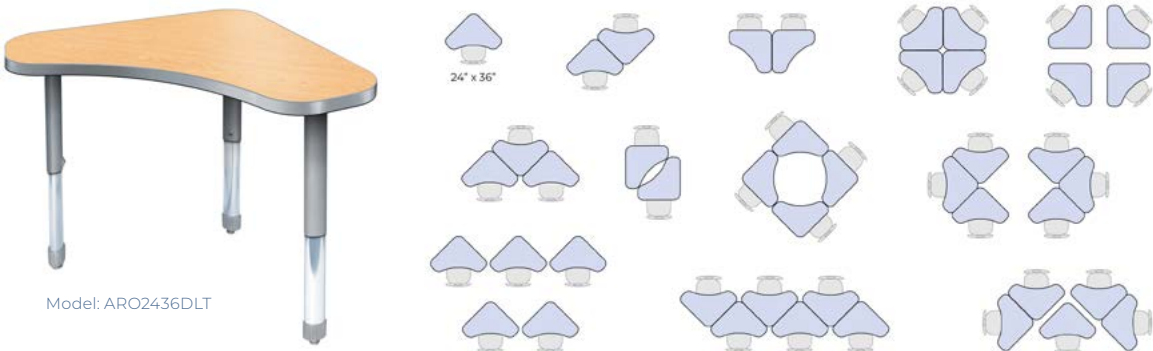


Vinyl Edge Colors



Delta Student Desk

Individual and Group Configurations



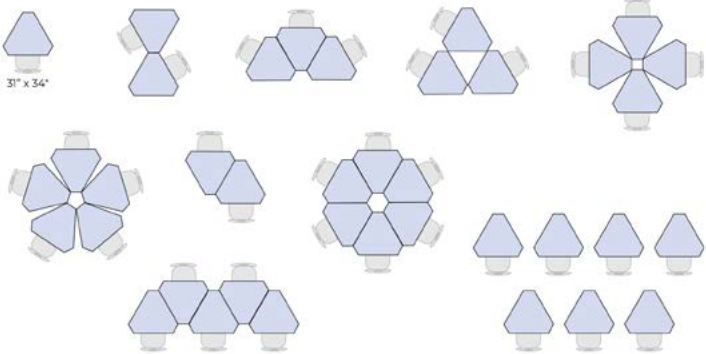
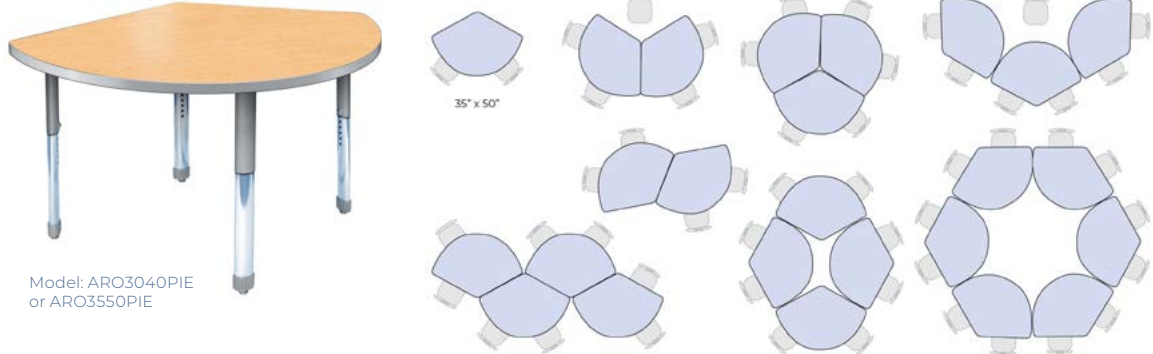
Palm Student Desk

Individual and Group Configurations



Pie Student Desk

Individual and Group Configurations.



Pinnacle Student Desk

Individual and Group Configurations



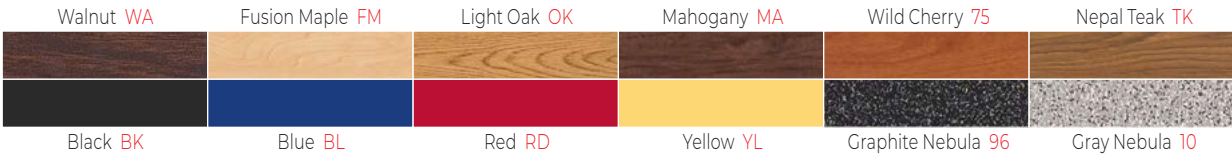




24x67" Dual Pedestal Admin Desk  
Shown with Fusion Maple Laminate  
Top & Charcoal Edge Band  
Model: MTDP2467

24x54" Single Pedestal Admin Desk  
Shown with Fusion Maple Laminate  
Top & Charcoal Edge Band  
Model: MTSP2454

Laminate  
Finishes



Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.



Dual Pedestal Desk



Single Pedestal Desk



4 Smooth Rolling Casters for  
Mobility. 5th Stability Wheel  
Prevents Tipping.



Full-Suspension Glides.  
Letter or Legal Size Hanging  
File Drawer

Allied Teacher / Administrator Desk

Features

- Easily configurable mobile desk for administrators and educators
- Commercial grade 3 drawer pedestals
- Managed key system allows master key use and cylinder replacement
- Sized to allow maximum use of space and use with task chairs

Specifications

**Work Surface:** 45lb. density 1¼" thick particleboard with laminate backer sheet for balanced construction. Stain and scratch resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding.  
**Height:** 30" work surface height with casters.

**Mobile Pedestal:** Box/Box/File configuration with numbered lock, master key and replaceable lock cylinders. Commercial grade 16 gauge structure with 18-gauge panels. Metal drawer slides allow for drawer removal. Plate casters provide ease of movement.

**Pedestal Dimensions:** 15½"W x 19¾"D x 23¾"H (with casters)

**Modesty Panel:** 16-gauge powder coated steel with smooth U-channel edges. Wire access at top of panel.

Frame and Base Color



Model No.	Description Shape and Size	Weight
MTSP2454	24x54" Rectangular Top Single Pedestal Mobile Teacher Desk	150
MTDP2467	24x67" Rectangular Top Dual Pedestal Mobile Teacher Desk	195

Vinyl Edge  
Colors







The Aero Collection provides flexibility in a complete collection that maximizes spatial utilization in any environment. Aero activity tables feature a variety of shapes and sizes that easily convert from individual to collaborative groupings. The oval Aero legs add contemporary styling and enhanced stability. Optional locking casters simplify arrangement.



## Allied AERO Collection Tables

### Features

- Contemporary height-adjustable Aero leg
- High pressure laminate (HPL) work surface
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg colors: (Black L-20ARBK, Platinum L-20ARPL)

### Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with sealed backer for balanced construction. Long-life high pressure laminate surface with form fitting vinyl edge banding.

**Leg Construction:** Reinforced top plate welded to 16 gauge 2½ x 1½" oval tubing. Insert is 2.3 x 1.28" chrome plated 16 gauge tube. Each leg finished with a threaded cap and adjustable nylon swivel glides or optional casters.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Work surface height is adjustable in one inch increments using an extended point set screw.

- Standard legs adjust from 24" to 36". (Order ST)
- Low-Range legs adjust from 19" to 31". (Order LR)

### Options

**Book Box:** Rigid one-piece construction. High impact plastic available in black or platinum color. 18 x 12 x 4" (inside dimension). (Order BBPBK black or BBPPL platinum)

**Locking Casters:** 2½" swivel mounted locking casters replace standard glides. (Order CA60B)

**Back Pack Hook:** 11 gauge top plate connected to ¼" diameter wire hook. Fully chrome plated. (Order HOOK)

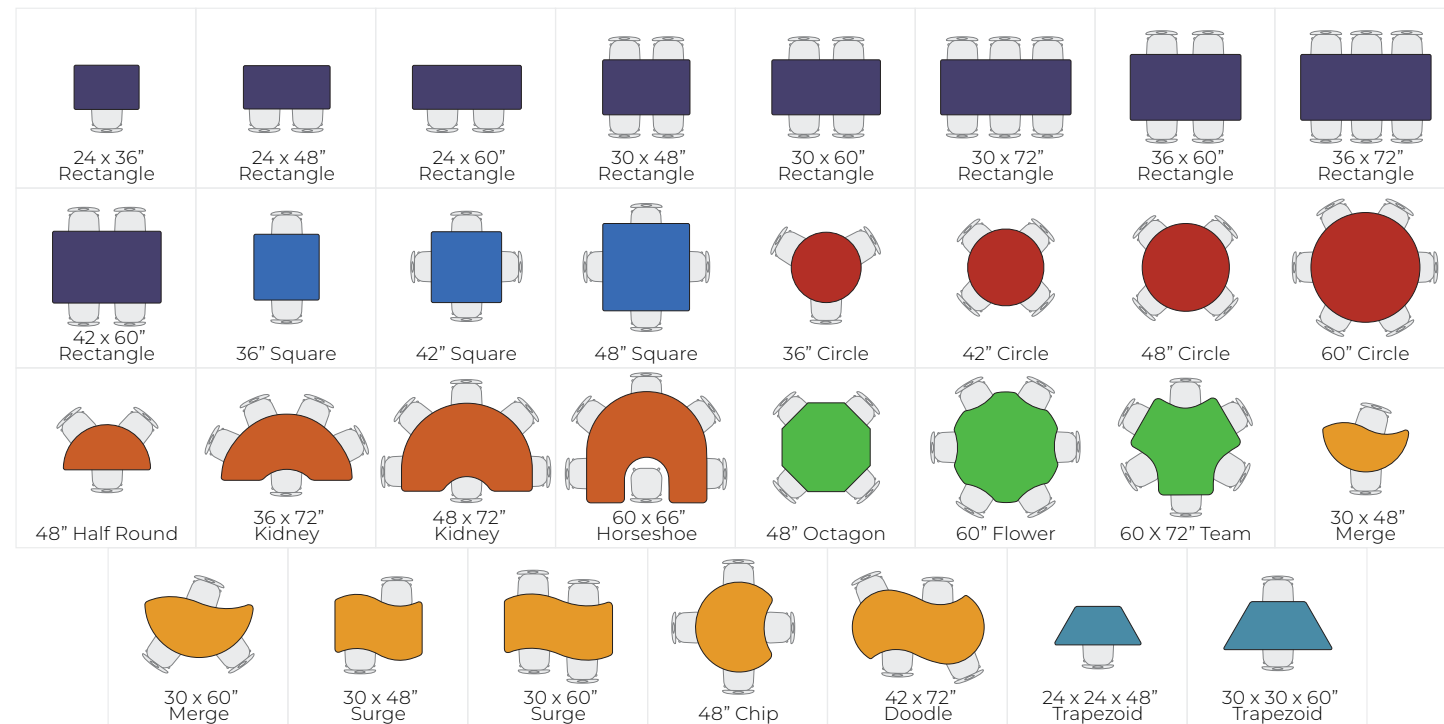


Optional Casters Add Approximately 2" Height

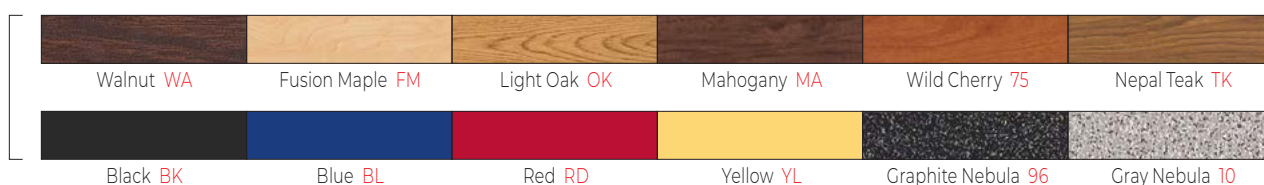




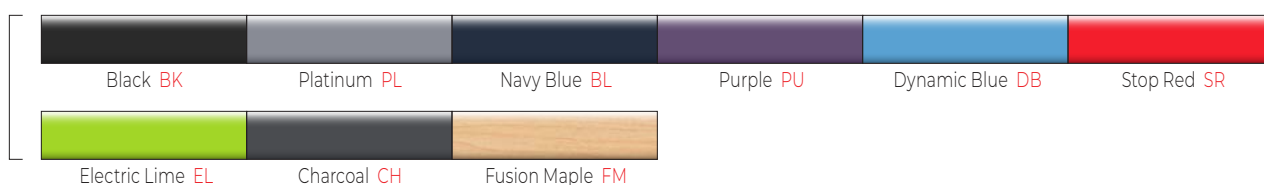
## Table Top Shapes



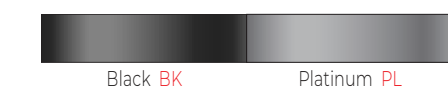
## Laminate Finishes



## Vinyl Edge Colors



## Leg Colors



For Dry Erase table tops, see page 68.



30x60" Merge Table with Fusion Maple Top, Black Legs & Edge Band  
Model: ARO3060MG

30x60" Surge Table with Nepal Teak Top, Platinum Legs & Edge Band  
Model: ARO3060SG

60x72" Team Table with Gray Nebula Top, Black Legs & Edge Band  
Model: ARO6072TM

48" Chip Table with Blue Top, Platinum Legs & Edge Band  
Model: ARO48CP

Model No.	Description Shape and Size	Weight
ARO2436	24x36" Rectangle Table	55
ARO2448	24x48" Rectangle Table	60
ARO2460	24x60" Rectangle Table	80
ARO3048	30x48" Rectangle Table	75
ARO3060	30x60" Rectangle Table	85
ARO3072	30x72" Rectangle Table	115
ARO3660	36x60" Rectangle Table	100
ARO3672	36x72" Rectangle Table	125
ARO4260	42x60" Rectangle Table	110
ARO3636	36x36" Square Table	70
ARO4242	42x42" Square Table	90
ARO4848	48x48" Square Table	105
ARO36CR	36" Circle Table	62
ARO42CR	42" Circle Table	75
ARO48CR	48" Circle Table	90
ARO60CR	60" Circle Table	95
ARO48HR	48" Half Round Table	55
ARO48CP	48" Chip Table	88
ARO4272DD	42x72" Doodle Table	105
ARO60FL	60x60" Flower Table	120
ARO666H	60x66" Horseshoe Table	115
ARO372K	36x72" Kidney Table	95
ARO472K	48x72" Kidney Table	115
ARO3048MG	30x48" Merge Table	71
ARO3060MG	30x60" Merge Table	90
ARO48OT	48" Octagon Table	90
ARO3048SG	30x48" Surge Table	80
ARO3060SG	30x60" Surge Table	90
ARO6072TM	60x72" Team Table	160
ARO24TP	24x24x48" Trapezoid Table	50
ARO30TP	30x30x60" Trapezoid Table	65



48" Octagon Table with Mahogany Top, Platinum Legs & Edge Band  
Model: ARO48OT

30x30x60" Trapezoid Table with Yellow Top, Black Legs & Edge Band  
Model: ARO30TP

60x66" Horseshoe Table with Graphite Nebula Top, Platinum Legs & Edge Band  
Model: ARO666H

42x72" Doodle Table with Red Top, Platinum Legs & Edge Band  
Model: ARO4272DD

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





Velocity 30x70" Span Tables Shown with White Laminate Top, Dynamic Blue Legs and Edge Bands with Optional Casters in Platinum. Model: VELSPAN-LG

Velocity 49x64" Sweep Table Shown with White Laminate Top, Dynamic Blue Legs and Edge Bands with Optional Casters in Platinum. Model: VELSWEEP-LG

Velocity 60x60" Apex Table Shown with White Laminate Top, Stop Red Legs and Edge Band with Optional Casters in Platinum. Model: VEL60APEX

The Allied Velocity series of activity tables offer superior stability and ease of installation. In addition to our most popular shape and size combinations, Velocity offers unique table shapes to provide original and versatile solutions that facilitate flexible spatial use and stimulate creativity in the learning environment.





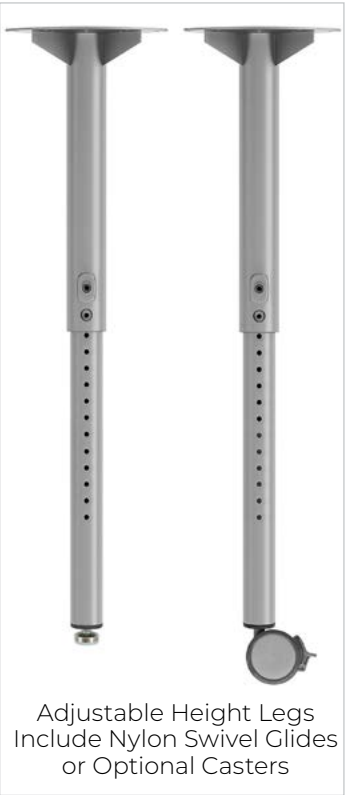
Velocity 60x60" Apex Table Shown with Graphite Nebula Laminate Top, Charcoal Velocity Legs and Edge Band  
Model: VEL60APEX

Leg and Caster Colors



49x64" Velocity Sweep Table Shown with Gray Nebula Laminate Top and Dynamic Blue Legs & Edge Band

Model: VELSWEEP-LG



Adjustable Height Legs Include Nylon Swivel Glides or Optional Casters

Legs Available In Five Powder Coat Colors



Precision Leg Fastening System



Castors Available in Matching Colors

Allied Velocity Collection Tables

Features

- Modern height-adjustable Velocity leg
- Environmentally friendly powder coat upper & lower leg assembly
- Oversized mounting plate to prevent deflection
- High pressure laminate (HPL) work surface
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg colors

Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with sealed backer for balanced construction. Long-life high pressure laminate surface with form fitting vinyl edge banding.

**Leg Construction:** Reinforced mounting plate welded to 14 gauge tubing. Leg upper consists of powder coated 2" round tubing. Insert is 1.8" powder coated 16 gauge tubing. Each leg is finished with a molded insert that accepts the included nylon glides or optional casters.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

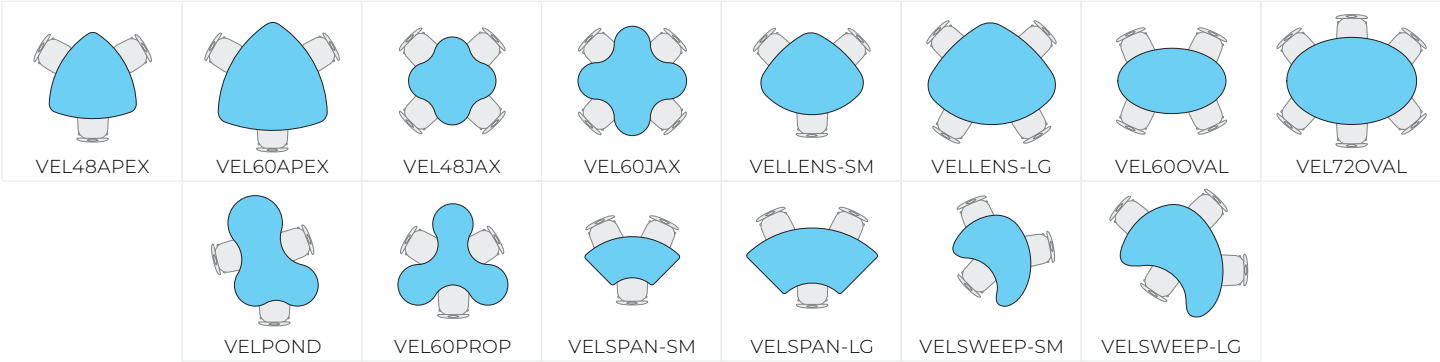
**Table Heights:** Work surface height is adjustable in one inch increments using an extended point set screw. Legs adjust from 24" to 37". With optional 3" casters, legs adjust from 27" to 40".

Options

**Locking Casters:** 3" swivel mounted locking casters in choice of colors replace standard glides. ([Order CA75B](#))



Table Top Shapes



60x60" Apex Table with Wild Cherry HPL Top, Stop Red Legs & Edge Band  
Model: VEL60APEX

60x60" Jax Table with Fusion Maple HPL Top, Electric Lime Legs & Edge Band  
Model: VEL60JAX

49x64" Sweep Table with Custom Fossil Shale HPL Top, Dynamic Blue Legs & Edge Band  
Model: VELSWEEP-LG

For Dry Erase table tops, see page 72.

Model No.	Description Shape and Size	Weight
VEL48APEX	48x48" Apex Table	110
VEL60APEX	60x60" Apex Table	120
VEL48JAX	48x48" Jax Table	115
VEL60JAX	60x60" Jax Table	125
VELLENS-SM	47x56" Lens Table	110
VELLENS-LG	57x71" Lens Table	120
VEL60OVAL	36x60" Oval Table	105
VEL72OVAL	48x72" Oval Table	130
VELPOND	46x60" Pond Table	120
VEL60PROP	60" Prop Table	120
VELSPAN-SM	24x51" Span Table	110
VELSPAN-LG	30x70" Span Table	135
VELSWEEP-SM	37x48" Sweep Table	110
VELSWEEP-LG	49x64" Sweep Table	120



57x71" Lens Table with Custom Island HPL Top, Charcoal Edge Band, Electric Lime Legs & Casters  
Model: VELLENS-LG

60" Prop Table with Custom White Driftwood HPL Top, Dynamic Blue Edge Band, Legs & Casters  
Model: VEL60PROP

46x60" Pond Table with Custom Carbon EV HPL Top, Charcoal Edge Band with Stop Red Legs  
Model: VELPOND

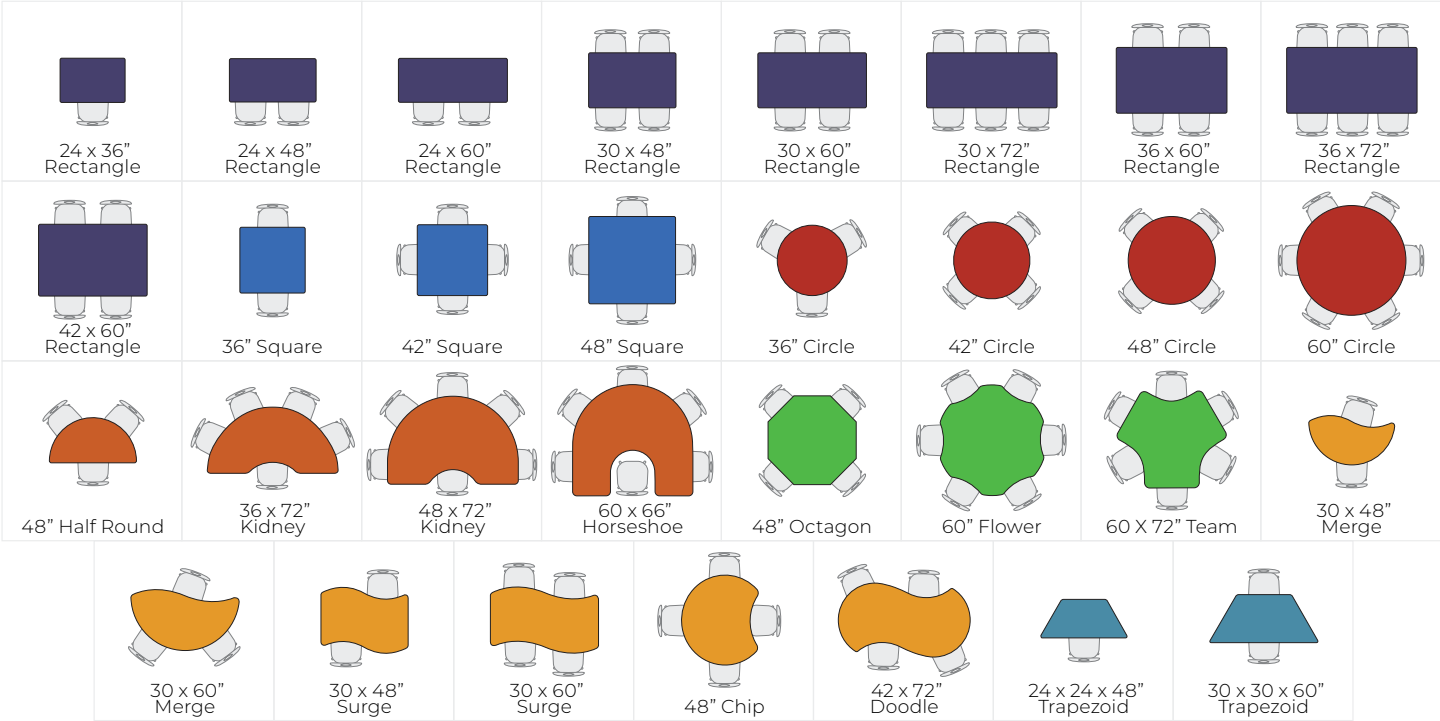


48x72" Oval Table with Walnut HPL Top, Charcoal Legs & Edge Band  
Model: VEL72OVAL

30x70" Span Table with Light Oak HPL Top, Platinum Edge Band, Legs & Casters  
Model: VELSPAN-LG



Table Top Shapes



**Laminate Finishes**

Walnut **WA**, Fusion Maple **FM**, Light Oak **OK**, Mahogany **MA**, Wild Cherry **75**, Nepal Teak **TK**

Black **BK**, Blue **BL**, Red **RD**, Yellow **YL**, Graphite Nebula **96**, Gray Nebula **10**

**Vinyl Edge Colors**

Platinum **PL**, Dynamic Blue **DB**, Electric Lime **EL**, Stop Red **SR**, Charcoal **CH**

**Leg Colors**

Platinum **PL**, Dynamic Blue **DB**, Electric Lime **EL**, Stop Red **SR**, Charcoal **CH**

For Dry Erase table tops, see page 72.



Model No.	Description Shape and Size	Weight
VEL2436	24x36" Rectangular Table	60
VEL2448	24x48" Rectangular Table	65
VEL2460	24x60" Rectangular Table	85
VEL3048	30x48" Rectangular Table	80
VEL3060	30x60" Rectangular Table	90
VEL3072	30x72" Rectangular Table	120
VEL3660	36x60" Rectangular Table	105
VEL3672	36x72" Rectangular Table	130
VEL4260	42x60" Rectangular Table	110
VEL3636	36x36" Square Table	75
VEL4242	42x42" Square Table	95
VEL4848	48x48" Square Table	110
VEL36CR	36" Circle Table	67
VEL42CR	42" Circle Table	80
VEL48CR	48" Circle Table	95
VEL60CR	60" Circle Table	100
VEL48HR	48" Half Round Table	60
VEL48CP	48" Chip Table	93
VEL4272DD	42x72" Doodle Table	110
VEL60FL	60x60" Flower Table	125
VEL666H	60x66" Horseshoe Table	120
VEL372K	36x72" Kidney Table	100
VEL472K	48x72" Kidney Table	120
VEL3048MG	30x48" Merge Table	76
VEL3060MG	30x60" Merge Table	95
VEL48OT	48" Octagon Table	95
VEL3048SG	30x48" Surge Table	85
VEL3060SG	30x60" Surge Table	95
VEL6072TM	60x72" Team Table	165
VEL24TP	24x24x48" Trapezoid Table	55
VEL30TP	30x30x60" Trapezoid Table	70



Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





ME-Station  
Mobile Dry Erase Easel  
With Stop Red Frame.  
Model: ME-Station

Caseworks  
12-Unit Mobile Cubbies  
Shown In Fusion Maple.  
Model: ACWCUB12

W-Series 24x36" T-Leg Tables  
With Grey Nebula Tops  
and Black/Chrome Legs.  
Model: W52436/LP45

Classic 60x66" Horseshoe Table  
with Fusion Maple Top, Black Legs  
and Navy Blue Edge Band.  
Model: CLS666H

Hutch Mobile Metal Storage  
30" Cabinet With Totes.  
Electric Lime Color.  
Model: MMS30T

Boody Active Soft Seating  
Shown In Sunflower, Scarlet and Marine.  
Models: BDYSUNFLOWER, BDYSCARLET,  
BDYMARINE

Classic 30x60" Trapezoid Tables  
With Fusion Maple Tops.  
Edge Bands Shown In  
Stop Red and Platinum.  
Model: CLS30TP

Classic 60" Circle Tables  
with Fusion Maple Tops.  
Edge Bands Shown In  
Dynamic Blue and Purple.  
Model: CLS60CR

The Allied Classic Collection is considered the "Gold Standard" in the industry. Superior materials and workmanship bring you a value-packed table that will look great and last for years. These tables are designed to exceed your highest expectations for durability. Ideal for classrooms, meeting rooms and community rooms.





Classic 48" Clover Tables Shown with Platinum Legs with Fusion Maple Tops and Edge Bands  
Model: CLS48CL



Classic Activity Tables Shown with Fusion Maple Laminate Tops



Adjustable Height Legs Available in Black or Platinum Color

Legs Include Adjustable Nylon Swivel Glides



Precision Leg Fastening System



Plastic Book Box Available In Black Or Platinum

## Allied Modern Classic Collection Tables & Desks

### Features

- High pressure laminate (HPL) work surface
- All steel adjustable legs with nylon swivel glides
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg color

### Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with sealed backer for balanced construction. Long-life high pressure laminate (HPL) surface with form fitting vinyl edge banding.

**Leg Construction:** 13 gauge top plate welded to 16 gauge 1 ¼" powder coated tube, reinforced with ¼" steel rod. Insert is chrome plated 16 gauge tube finished with steel cap and adjustable nylon swivel glides. Legs adjust in 1" increments using a two-point fastening system.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Three leg style options allow maximum flexibility of the work surface height:

- Standard legs adjust from 20½" to 30½"
- Low-Range legs adjust from 16½" to 25½" (Order LR)
- High-Range legs adjust from 27½" to 36½" (Order HR)

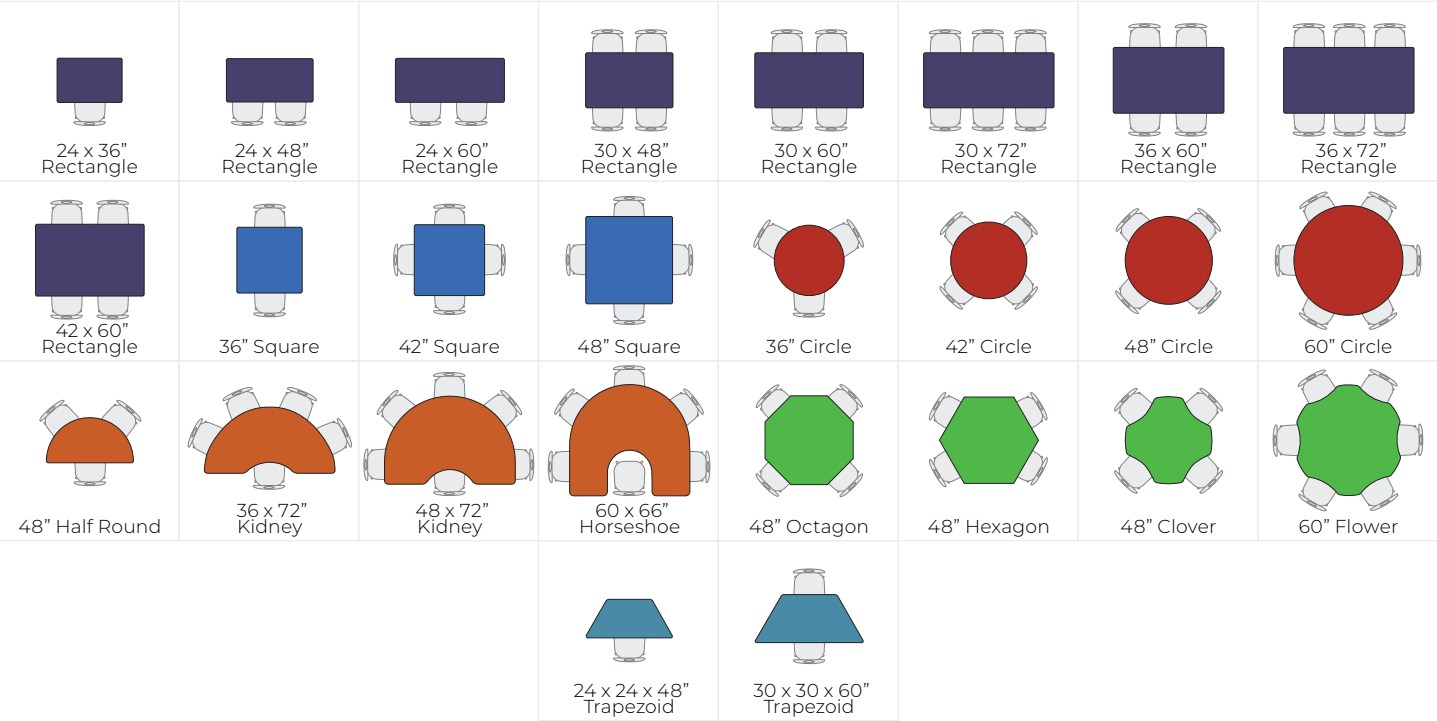
### Options

**Book Box:** Rigid one-piece construction. High impact plastic available in black or platinum color. 18 x 12 x 4" (inside dimensions).

(Order BBPBK black or BBPPL platinum)



Table Top Shapes



Model No.	Description Shape and Size	Weight
CLS2436	24x36" Rectangle Table	47
CLS2448	24x48" Rectangle Table	52
CLS2460	24x60" Rectangle Table	72
CLS3048	30x48" Rectangle Table	67
CLS3060	30x60" Rectangle Table	77
CLS3072	30x72" Rectangle Table	107
CLS3660	36x60" Rectangle Table	92
CLS3672	36x72" Rectangle Table	117
CLS4260	42x60" Rectangle Table	102
CLS3636	36x36" Square Table	62
CLS4242	42x42" Square Table	82
CLS4848	48x48" Square Table	97
CLS36CR	36" Circle Table	54
CLS42CR	42" Circle Table	67
CLS48CR	48" Circle Table	82
CLS60CR	60" Circle Table	87
CLS48HR	48" Half Round Table	47
CLS48CL	48" Clover Table	82
CLS60FL	60x60" Flower Table	112
CLS48HX	48" Hexagon Table	82
CLS666H	60x66" Horseshoe Table	87
CLS372K	36x72" Kidney Table	107
CLS472K	48x72" Kidney Table	107
CLS48OT	48" Octagon Table	82
CLS24TP	24x24x48" Trapezoid Table	42
CLS30TP	30x30x60" Trapezoid Table	57



For Dry Erase table tops, see page 76.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





The ultimate table for industrial strength and maximum workspace versatility. Precision laser-cut steel framework and large work surfaces make these tables ideal for the most demanding laboratory, mechanical and shop applications. The unique **Vertangular** leg structure gives your space a consistent, aesthetically pleasing signature look even when mixing tables of different heights. 30, 36 & 40" heights available.





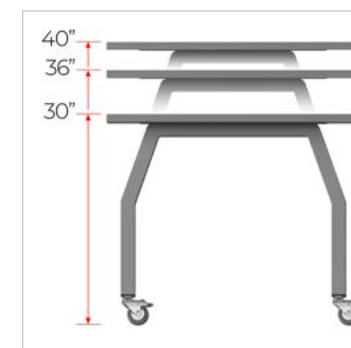
The ultimate table for industrial strength and maximum workspace versatility. Precision laser-cut steel framework and large work surfaces make these tables ideal for the most demanding laboratory, mechanical and shop applications. The unique **Vertangular** leg structure gives your space a consistent, aesthetically pleasing signature look even when mixing tables of different heights. 30, 36 & 40" heights available.



All Steel Frame. Precision Laser Cut and Welded



Optional Hardwood and Phenolic Tops Available



Three Table Heights or Custom Height



Dual-Lock Non-Marring Casters

## Allied Innovation Maker Tables

### Features

- Modern industrial multi-purpose Maker table
- Unique **Vertangular** leg structure
- Choice of high pressure laminate (HPL), hardwood or phenolic tops
- Vinyl edge available in popular colors
- Dual-Lock casters allows table to be fixed or mobile
- Precision laser cut frame system made in USA
- Choice of powder-coat frame colors

### Specifications

**Structural Frame:** 2" square, 14 gauge cold rolled steel with continuous laser cut tube fabrication. 14 gauge top plate for secure fastening of work surface. U-channel cross support of formed 16 gauge steel maintains lateral integrity of the table.

**Table Heights:** 30", 36", 40" or custom.

**Casters:** 3" dual-lock non-marring casters.

**High Pressure Laminate:** 1 1/4" thick 45lb. density particleboard sealed with laminate backer for balanced construction. Long-life HPL surface with form fitting vinyl edge banding.

**Optional Hardwood:** 1 3/4" thick butcher block Parawood. Strong, durable and eco-friendly. ([Order HW](#))

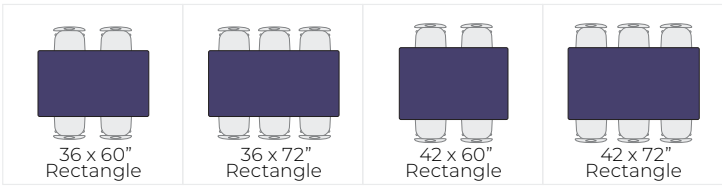
**Optional Phenolic:** 3/4" thick solid phenolic resin. Superior chemical resistance. 1/8" beveled edges. ([Order PH](#))

**Frame Colors:** Powder coat finish in Stop Red, Dynamic Blue, Electric Lime, Platinum or custom.

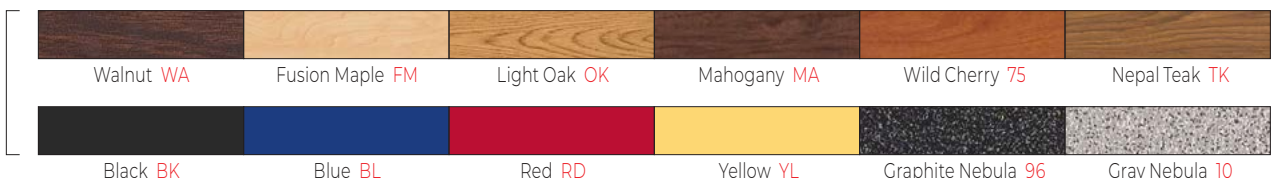




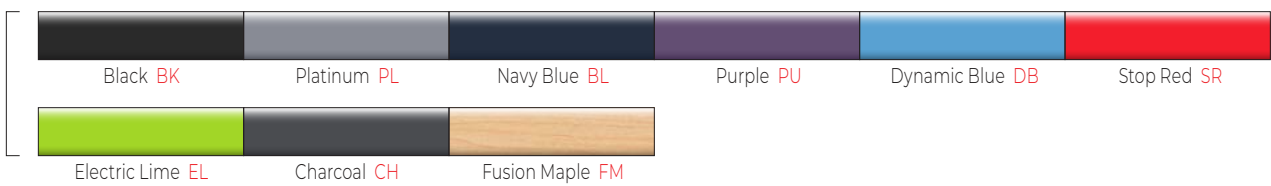
Table Top Shapes



Laminate Finishes



Vinyl Edge Colors



36x60" Innovation Table with Teak HPL Top, Stop Red Powder-coat Frame and Black Edge Band  
Model: AI366036



36x60" Innovation Table with Optional Solid Phenolic Resin Top and Electric Lime Powder-coat Frame  
Model: AI366036PH



36x60" Innovation Table with Gray Nebula HPL Top, Platinum Powder-coat Frame and Charcoal Edge band  
Model: AI366036



42x60" Innovation Table with Optional Solid Hardwood Top and Dynamic Blue Powder-coat Frame  
Model: AI426036HW

Model No.	Description Shape and Size	Weight
AI366030	36x60" Steel Frame Table w/Casters. 30" Table Height. HPL Top	155
AI367230	36x72" Steel Frame Table w/Casters. 30" Table Height. HPL Top	165
AI426030	42x60" Steel Frame Table w/Casters. 30" Table Height. HPL Top	167
AI427230	42x72" Steel Frame Table w/Casters. 30" Table Height. HPL Top	180
AI366036	36x60" Steel Frame Table w/Casters. 36" Table Height. HPL Top	158
AI367236	36x72" Steel Frame Table w/Casters. 36" Table Height. HPL Top	168
AI426036	42x60" Steel Frame Table w/Casters. 36" Table Height. HPL Top	170
AI427236	42x72" Steel Frame Table w/Casters. 36" Table Height. HPL Top	183
AI366040	36x60" Steel Frame Table w/Casters. 40" Table Height. HPL Top	161
AI367240	36x72" Steel Frame Table w/Casters. 40" Table Height. HPL Top	171
AI426040	42x60" Steel Frame Table w/Casters. 40" Table Height. HPL Top	173
AI427240	42x72" Steel Frame Table w/Casters. 40" Table Height. HPL Top	183
AI426030HW	42x60" Steel Frame Table w/Casters. 30" Table Height. Solid Hardwood Top	183
AI427230HW	42x72" Steel Frame Table w/Casters. 30" Table Height. Solid Hardwood Top	131
AI426036HW	42x60" Steel Frame Table w/Casters. 36" Table Height. Solid Hardwood Top	146
AI427236HW	42x72" Steel Frame Table w/Casters. 36" Table Height. Solid Hardwood Top	161
AI426040HW	42x60" Steel Frame Table w/Casters. 40" Table Height. Solid Hardwood Top	171
AI427240HW	42x72" Steel Frame Table w/Casters. 40" Table Height. Solid Hardwood Top	173
Phenolic Upgrade	Upgrade to Solid 3/4" Phenolic Resin Top	

For Dry Erase table tops, see page 80.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





30x72" 8000 Series Utility Table Shown with Oak Laminate Top and Adjustable Height Legs in Dove Gray with Matching Frame & Edge Band  
Model: 803072

Standard Fixed Height 30" Legs



Standard Square Tube Legs with Adjustable Steel Glides. Available in Chrome (Order C) or Black Finish (Order BK)

The 8000 Series Utility Table is a staple in many settings due to its inherent design characteristics. Steel frames and strong 1 1/4" thick particleboard with high pressure laminate surface construction ensure that these tables provide many years of dependable service.



36x60" Utility Table Shown with Gray Nebula Laminate Top, Chrome Legs, Dove Gray Frame and Edge Band  
Model: 803660

Optional Adjustable-Height Legs



Optional Powder-coat Legs Telescope From 24 to 36" Black (Order L-80ADJBK) Dove Gray (Order L-80ADJDG)



Reinforced Twin-Bolt Corner Brackets



Twin Set Screws Provide Positive Leg Stability At All Height Settings

Allied Utility Table Collection

Features

- All steel frame construction with enamel finish
- High pressure laminate work surface
- Vinyl T-mold edge
- Chrome plated legs with adjustable steel glides
- Many sizes available
- Premium Twin-Bolt leg fastening system

Specifications

**Work Surface:** 1 1/4" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Frame Construction:** 16 gauge 1 1/4" square tubular steel legs with adjustable steel glides available in black or chrome finish. 16 gauge 3 1/4" apron available in complementary black or gray finish. 14 gauge steel corner brackets with premium Twin-Bolt fastening system.

**Standard Table Height:** Work surface height of 30".

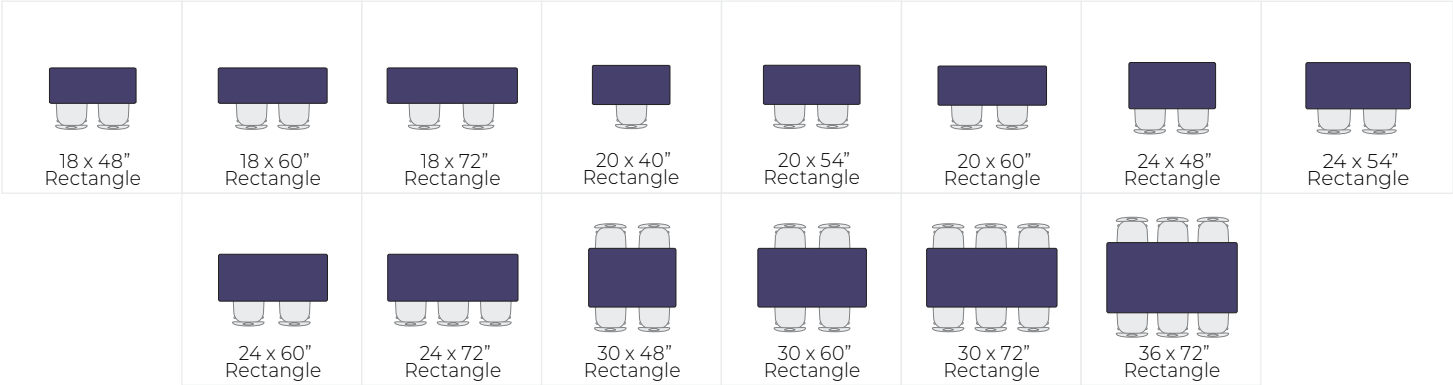
**Optional Adjustable Legs:** Legs telescope from 24" to 36" in one inch increments. Twin set screws provide rigid leg stability at any height setting. (Order L-80ADJ)



All Steel Frame



Table Top Shapes



30x60" 8000 Series Utility Table with Walnut Laminate Top, Chrome Legs, Black Frame and Edge Band  
Model: 803060



30x60" 8000 Series Utility Table with Oak Laminate Top, Chrome Legs, Black Frame and Edge Band  
Model: 803060



30x60" 8000 Series Utility Table with Mahogany Laminate Top, Chrome Legs, Dove Gray Frame and Edge Band  
Model: 803060



30x60" 8000 Series Utility Table with Gray Nebula Laminate Top, Chrome Legs, Dove Gray Frame and Edge Band  
Model: 803060

Model No.	Description Shape and Size	Weight
801848	18x48" Rectangle Table. Black or Dove Gray Steel Frame and Chrome legs	55
801860	18x60" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	70
801872	18x72" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	85
802040	20x40" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	50
802054	20x54" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	65
802060	20x60" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	75
802448	24x48" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	70
802454	24x54" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	75
802460	24x60" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	80
802472	24x72" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	95
803048	30x48" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	80
803060	30x60" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	85
803072	30x72" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	110
803672	36x72" Rectangle Table. Black or Dove Gray Steel Frame and Chrome Legs	120



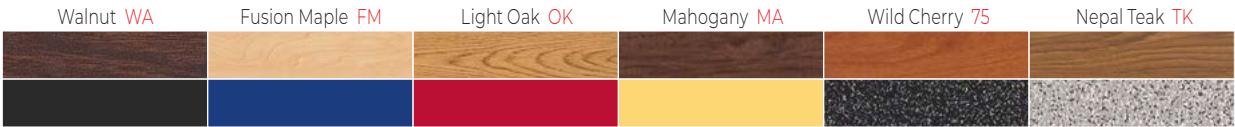
30x60" T-Leg Training Table with Oak Laminate Top and Black Edge Band  
Model: T53060/LP45



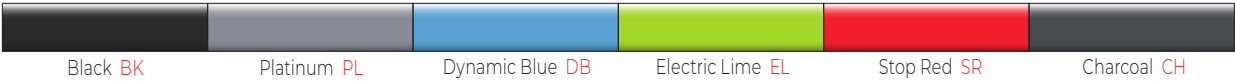
30x60" T-Leg Training Table with Mahogany Laminate Top and Black Edge Band  
Model: T53060/LP45



Laminate Finishes



Vinyl Edge Colors



Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.



24x48" T-Leg Training Table with Graphite Nebula Laminate Top  
Model: T52448/LP45



Plastic Book Box Available in Black or Platinum



2 1/2" Swivel Casters



Wire Grommets



Back Pack Hook

T Series Pedestal Tables

Specifications

**Work Surface:** 1 1/4" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Frame:** Rectangular 16 gauge tubing with full width stretcher bar. Black enamel over chrome plated lower section with adjustable nylon swivel glides.

**Table Heights:** Legs adjust in one inch increments using a two-point fastening system. Table height adjusts from 24 to 32 inches.

Options

**Book Box:** High impact plastic, available in black or platinum color. 18 x 12 x 4" (inside dimension).  
(Order BBPBK black or BBPPL platinum)

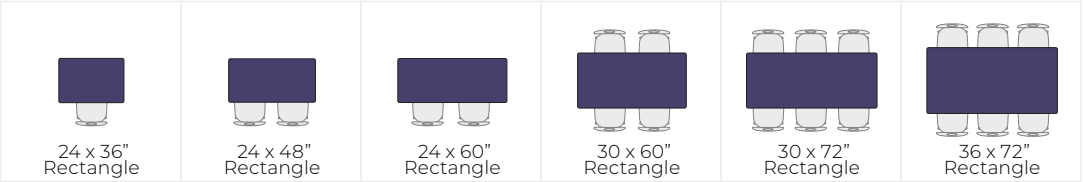
**Locking Swivel Casters:** 2 1/2" swivel mounted locking casters replace standard glides. (Order CA60B)

**Grommet:** 2" plastic insert. Placement per your specifications. (Order GROMMET)

**Back Pack Hook:** 11 gauge top plate connected to 1/4" diameter wire hook. Fully chrome plated. (Order HOOK)

Model No.	Description Shape and Size	Weight
T52436/LP45	24x36" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	50
T52448/LP45	24x48" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	65
T52460/LP45	24x60" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	75
T53060/LP45	30x60" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	85
T53072/LP45	30x72" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	100
T53672/LP45	36x72" Rectangular T-Leg Pedestal Table. Black Upper/Chrome Lower Legs	115

Table Top Shapes

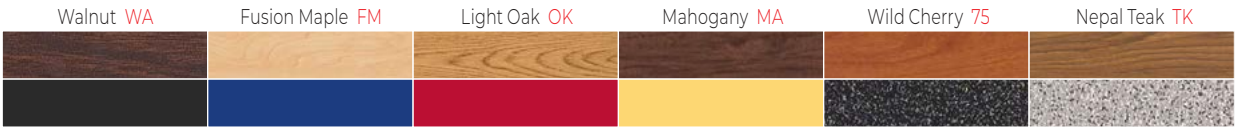






30x60" 4-Leg Table with Oak Laminate Top, Black Legs and Edge Band and 60" Wire Tray  
Model: W53060/L-3000

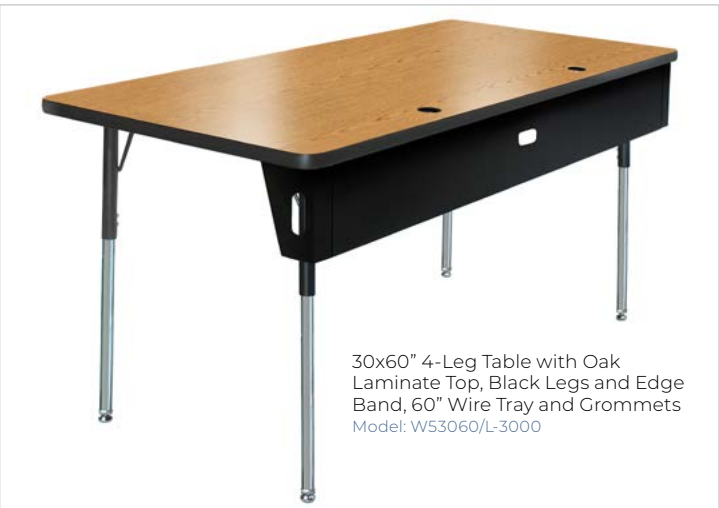
Laminate Finishes



Vinyl Edge Colors



Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.



30x60" 4-Leg Table with Oak Laminate Top, Black Legs and Edge Band, 60" Wire Tray and Grommets  
Model: W53060/L-3000



Precision Leg Fastening System



Wire Grommet



Back Pack Hook

W Series 4-Leg Tables

Specifications

**Work Surface:** 1¼" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Frame:** Rectangular 16 gauge tubing with full width stretcher bar. Black enamel over chrome-plated lower section with adjustable nylon swivel glides.

**Wire Tray:** 16 Gauge formed steel. 7" high panel 3 x 2" channel for wire support. Black powder coat finish.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Legs adjust in one inch increments using a two-point fastening system.

- Standard legs adjust from 20½" to 30½" (Order ST)
- Low-Range legs adjust from 16½" to 25½" (Order LR)

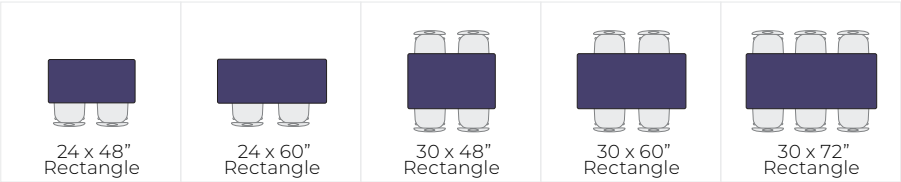
Options

**Grommet:** 2" plastic insert. Placement per your specifications. (Order GROMMET)

**Back Pack Hook:** 11 gauge top plate connected to ¼" diameter wire hook. Fully chrome plated. (Order HOOK)

Model No.	Description Shape and Size	Weight
W52448/L-3000	24x48" Rectangle Computer Table. Black Over Chrome 4-Leg with Wire Tray	63
W52460/L-3000	24x60" Rectangle Computer Table. Black Over Chrome 4-Leg with Wire Tray	75
W53048/L-3000	30x48" Rectangle Computer Table. Black Over Chrome 4-Leg with Wire Tray	73
W53060/L-3000	30x60" Rectangle Computer Table. Black Over Chrome 4-Leg with Wire Tray	90
W53072/L-3000	30x72" Rectangle Computer Table. Black Over Chrome 4-Leg with Wire Tray	107

Table Top Shapes







30x48" W-Series Pedestal Table with Walnut Laminated Top, Black Edge Band and 48" Wire Tray  
Model: W53048/LP45

Laminate Finishes



Vinyl Edge Colors



30x48" W-Series Pedestal Table with Grey Nebula Laminated Top, Black Edge Band and 48" Wire Tray  
Model: W53048/LP45



2 1/2" Swivel Casters



Wire Grommets

W Series Pedestal Tables

Specifications

**Work Surface:** 1 1/4" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Frame:** Rectangular 16 gauge tubing with full width stretcher bar. Black enamel over chrome plated lower section with adjustable nylon swivel glides.

**Wire Tray:** 16 Gauge formed steel. 7" high panel 3 x 2" channel for wire support. Black powder coat finish.

**Table Heights:** Legs adjust in one inch increments using a two-point fastening system. Table height adjusts from 24 to 32 inches.

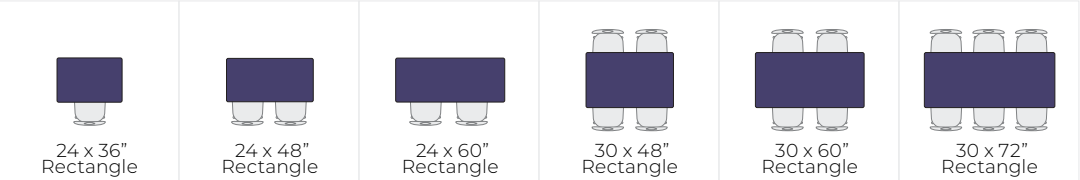
Options

**Locking Swivel Casters:** 2 1/2" swivel mounted locking casters replace standard glides. (Order CA60B)

**Grommet:** 2" plastic insert. Placement per your specifications. (Order GROMMET)

Model No.	Description Shape and Size	Weight
W52436/LP45	24x36" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	55
W52448/LP45	24x48" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	68
W52460/LP45	24x60" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	80
W53048/LP45	30x48" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	78
W53060/LP45	30x60" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	95
W53072/LP45	30x72" Rectangle Computer Table. Black Over Chrome T-Leg with Wire Tray	112

Table Top Shapes

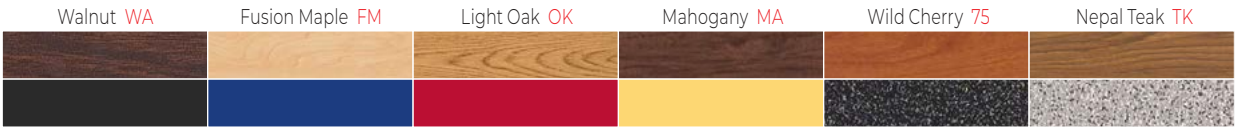






The most popular, time-tested designs - with upgraded materials and structural improvements to provide even greater strength and stability, and longer service life.

Laminate Finishes



Vinyl Edge Colors



Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.



42" Square & 36" Circular Bar-Height Top



30x60" Rectangle

Allied Café Tables

Features

- Integrated two-piece bolt-together column & base with welded top plate to prevent tops from twisting
- Textured, scuff-resistant bases and columns for longer service life
- Welded inserts and positive-alignment notches simplify assembly - no cumbersome metal rods
- Vinyl edge available in popular colors
- X-Base design on single column tables allows more comfortable foot room vs. round disc base designs

Specifications

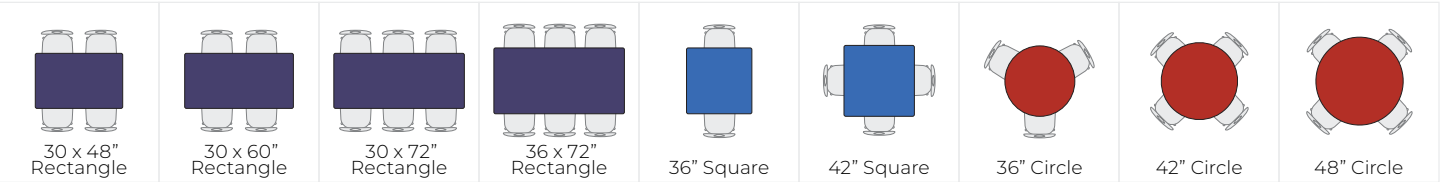
**Base & Column:** 3" round, 16 gauge steel column with 5 gauge steel X-base (single-column), or T-bases (dual-column). Columns are welded to an 11 gauge top plate for added stability.

**Table Heights:** 30 inch or 40 inch bar height.

**High Pressure Laminate:** 1¼" thick 45lb. density particleboard sealed with laminate backer for balanced construction. Long-life HPL surface with form fitting vinyl edge banding.

Model No.	Description Shape & Size	Weight
TB3048	30x48" Rectangular Café / Lunchroom Table. 3" Steel Column & Base. Adj. Glides	80
TB3060	30x60" Rectangular Café / Lunchroom Table. 3" Steel Columns & Bases. Adj. Glides	105
TB3072	30x72" Rectangular Café / Lunchroom Table. 3" Steel Columns & Bases. Adj. Glides	120
TB3672	36x72" Rectangular Café / Lunchroom Table. 3" Steel Columns & Bases. Adj. Glides	130
TB3636	36x36" Square Café / Lunchroom Table. 3" Steel Column & Base. Adjustable Glides	70
TB4242	42x42" Square Café / Lunchroom Table. 3" Steel Column & Base. Adjustable Glides	85
TB36CR	36" Circle Café / Lunchroom Table. 3" Steel Column & Base. Adjustable Glides	50
TB42CR	42" Circle Café / Lunchroom Table. 3" Steel Column & Base. Adjustable Glides	65
TB48CR	48" Circle Café / Lunchroom Table. 3" Steel Column & Base. Adjustable Glides	90

Table Top Shapes







42" & 30" Square Nest & Fold Café Tables with Graphite Nebula and Grey Nebula Laminate Tops and Platinum Edge Bands  
Model: NFCAFE4236S  
Model: NFCAFE3036S

36" Circle Nest & Fold Café Table with Fusion Maple Top and Edge Band  
Model: NFCAFE3636R

The Allied Nest & Fold Café Tables are stylish, durable and the most efficient choice for managing space in classrooms, cafeterias, and multi-use spaces of all sizes. The innovative folding top flips up to save space, while the supporting legs nest into one another making storage more efficient. Sturdy locking casters make moving easy. When set up, the locking mechanism keeps the table rock-solid, presenting the beautiful, long lasting surface finish that makes Allied the industry standard.



42" & 30" Circle Nest & Fold Café Tables with Wild Cherry and Fusion Maple Laminate Tops Charcoal Edge Bands  
Model NFCAFE4236R  
Model NFCAFE3036R

Secure folding mechanism allows tops to fold, saving space while protecting the table surface. Nesting legs and casters provide easy compact storage.

## Allied Nest & Fold Café Table Collection

### Features

- Smooth touch mechanism for safety and comfort
- Patented nesting base allows for easy configuration for office or schools
- Available in 29, 36 and 42 inch table heights
- Perfect for cafeterias, multi-use rooms and event venues of any size
- Multiple nesting shape and size options
- Easy to assemble

### Specifications

**Work Surface:** 1¼" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Base & Column:** Constructed of cast aluminum with welded and bolted assembly. Attaches to 2¼" column made of 13 gauge steel.

**Folding Mechanism:** Injection molded aluminum and steel requires (8) #12-14 screws. 11 gauge top plate connects to column.

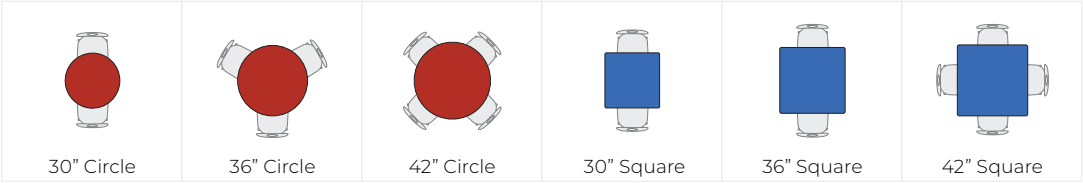
**Casters:** 2" locking swivel casters.



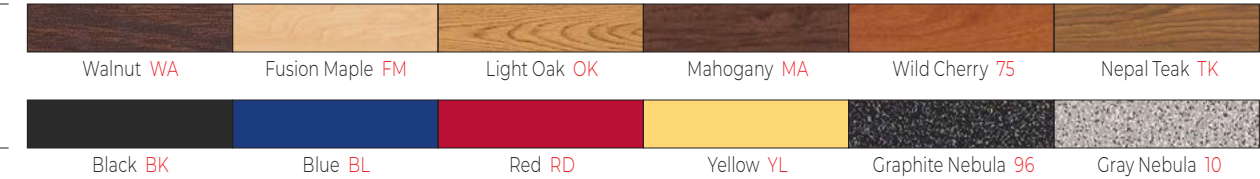
30" Square Nest & Fold Café table with Mahogany Laminate Top and Black Edge Band  
Model: NFCAFE3036S



Table Top Shapes



Laminate Finishes



Vinyl Edge Colors



Leg Colors



30" Circle Nest & Fold Café Table with Blue Laminate Top and Platinum Edge Band  
Model: NFCAFE3036R



30" Circle Nest & Fold Café Table with Oak Laminate Top and Black Edge Band  
Model: NFCAFE3036R



30" Square Nest & Fold Café Table with Gray Nebula Laminate Top and Black Edge Band  
Model: NFCAFE3036S



30" Square Nest & Fold Café Table with Walnut Laminate Top and Black Edge Band  
Model: NFCAFE3036S

Model No.	Description Shape and Size	Weight
NFCAFE3029R	30" Round Mobile Nest & Fold Café Table. 29" Height	125
NFCAFE3036R	30" Round Mobile Nest & Fold Café Table. 36" Height	130
NFCAFE3042R	30" Round Mobile Nest & Fold Café Table. 42" Height	135
NFCAFE3629R	36" Round Mobile Nest & Fold Café Table. 29" Height	140
NFCAFE3636R	36" Round Mobile Nest & Fold Café Table. 36" Height	145
NFCAFE3642R	36" Round Mobile Nest & Fold Café Table. 42" Height	150
NFCAFE4236R	42" Round Mobile Nest & Fold Café Table. 36" Height	150
NFCAFE4242R	42" Round Mobile Nest & Fold Café Table. 42" Height	155
NFCAFE3029S	30x30" Square Mobile Nest & Fold Café Table. 29" Height	125
NFCAFE3036S	30x30" Square Mobile Nest & Fold Café Table. 36" Height	130
NFCAFE3042S	30x30" Square Mobile Nest & Fold Café Table. 42" Height	135
NFCAFE3629S	36x36" Square Mobile Nest & Fold Café Table. 29" Height	140
NFCAFE3636S	36x36" Square Mobile Nest & Fold Café Table. 36" Height	145
NFCAFE3642S	36x36" Square Mobile Nest & Fold Café Table. 42" Height	150
NFCAFE4236S	42x42" Square Mobile Nest & Fold Café Table. 36" Height	150
NFCAFE4242S	42x42" Square Mobile Nest & Fold Café Table. 42" Height	155

For Dry Erase table tops, see page 84.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.



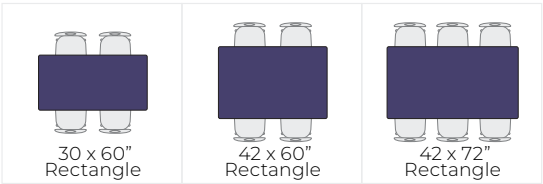


Allied CaseWorks 36x36" Base Cabinet with Shelves in Fusion Maple Finish Model: ACBSC3636S

Allied's Muse Art Table with 42x72" Solid Hardwood Top Model: AT4272HW

Table Top Shapes

Work Surface Options



**Hardwood Top:** Solid 1 1/4" butcher block style Parawood. The hard, smooth finish is similar in color and durability to maple.



**HPL Top:** 1 1/4" Thick, 45 lb. density particleboard, premium scratch & stain resistant laminate, with matching mechanically fastened vinyl edge banding.



Allied Muse Art Table with 42x60" Hardwood Top Model: AT4260HW



Allied Muse Art Table with 30x60" Fusion Maple High Pressure Laminate Top Model: AT3060FM

Allied Muse Art Tables

Features

- Eco-friendly Parawood construction
- Premium Thru-Bolt leg fastening system
- Superior stability and wobble resistance
- Choice of HPL or solid wood work surfaces
- Easy assembly
- 30" Standard work surface height

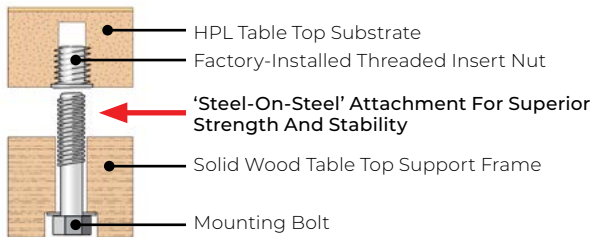
Specifications

Work Surface Options:

**High Pressure Laminate (HPL)** 1 1/4" thick 45 lb. density particleboard with sealed backer, metal mounting inserts and form fitting vinyl edge banding. (Order FM)

**Solid 1 3/4" Parawood Butcher Block** table top with square edges, 3" lag screw mounting. (Order HM)

**Leg & Frame Construction:** 1 3/4" Parawood leg bases support 1 1/4" Parawood uprights. 1 1/4" cross support attaches to uprights using a unique bolt-connected mortise & tenon joint for enduring stability.



Model No.	Description Shape and Size	Weight
AT3060FM	30x60" Art Table. Solid Hardwood Frame with HPL Top	125
AT4260FM	42x60" Art Table. Solid Hardwood Frame with HPL Top	149
AT4272FM	42x72" Art Table. Solid Hardwood Frame with HPL Top	157
AT4260HM	42x60" Art Table. Solid Hardwood Frame with Solid Hardwood Top	169
AT4272HM	42x72" Art Table. Solid Hardwood Frame with Solid Hardwood Top	197



# Artisan Wood Collection

## Allied Solid Hardwood Stools

Allied’s solid hardwood stools are ideal for science lab tables, art classrooms and more. Constructed of solid wood, they feature a full under-seat support apron for maximum strength, making this stool incredibly strong and highly durable.

What’s more, they are constructed of eco-friendly Parawood, a responsibly grown, harvested and renewed resource, with a hard smooth finish, similar in color and durability to maple.

### Specifications

**Solid Hardwood Legs:** 1¼ x 1¼" solid hardwood. 1½ x ¾" horizontal supports for stability. Edges are smoothed and fully rounded for enhanced safety.

**Solid Hardwood Seats:** 13⅞" diameter by ¾" thick. Smooth bull-nose edges for comfort.



Solid Wood Under-Seat Support Frame



Allied’s Solid Hardwood Stools Ship Fully Assembled

Model No.	Description Shape and Size	Weight
STL18	18" Height Solid Hardwood Stool	11.5
STL24	24" Height Solid Hardwood Stool	12
STL30	30" Height Solid Hardwood Stool	14



Parawood

**Frame Construction:** Eco-friendly Parawood is a responsibly grown, harvested and renewed resource..



Parawood

**Seat Top:** 1¾" butcher block style Parawood. The hard, smooth finish is similar in color and durability to maple.





Our most popular STEM and Maker tables are proudly manufactured with Parawood, the most Eco-friendly, sustainable and renewable hardwood used in quality furniture around the world. Artisan tables offer the choice of standard, chemically-resistant and solid surfaces to provide years of service in the most demanding environments.



24x48" Hardwood Science Table  
Shown with ChemSurf Laminate Top  
and Low-Profile Aprons  
Model: BS2448BA-LP



Premium Twin-Bolt  
Fastening System



Adjustable Leveling Glides



Back Pack Hook



2 1/4" Solid Hardwood Legs



2 1/2" Swivel Casters

Allied STEM & Maker Table Collection

Features

- Eco-friendly Parawood construction
- Premium Twin-Bolt leg fastening system
- Superior stability and wobble resistance
- Choice of high quality chemically-resistant surfaces
- Customizable work surface heights

Specifications

**Work Surface:** Choice of high pressure laminate (HPL) 1 1/4" thick 45 lb. density particleboard with sealed backer and vinyl edge band, or solid table tops with superior chemical resistance in 3/4 or 1" thicknesses.

**Frame Construction:** Solid hardwood, responsibly sourced. 3/4 x 3" Parawood low-profile apron. 2 1/4" square hardwood legs with protective rubber boots. 14 gauge steel corner brackets with premium twin-bolt fastening system. Tops and frames are factory pre-assembled.

**Adjustable Leveling Glides:** Ensure work surface stability.

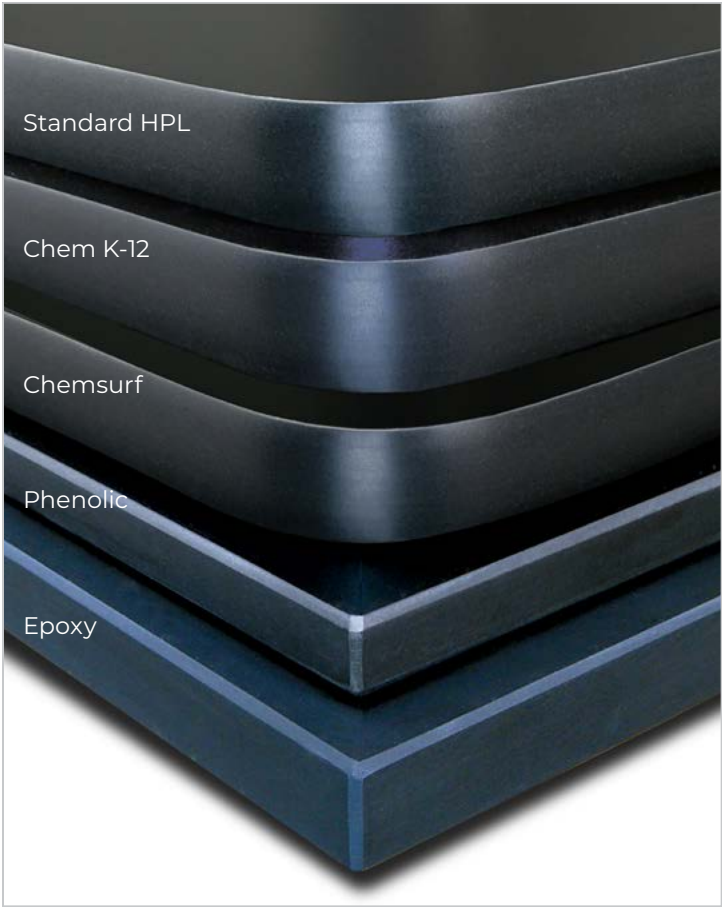
**Table Heights:** 30, 36 & 40 inch work surface heights. Heights are customizable. ADA compliant heights are also available.

Options

**Back Pack Hook:** 11 gauge top plate connected to 1/4" diameter wire hook. Fully chrome plated. (Order HOOK)

**Locking Swivel Casters:** 2 1/2" swivel mounted locking casters. (Order CA60B)





STEM & Maker Table Surface Options

**HPL:** 1¼” thick, 45 lb. density particleboard with premium stain resistant high pressure laminate (HPL). Non-chemically resistant. Backer sheet for balanced construction. Black vinyl edge band. [\(Order BK\)](#)

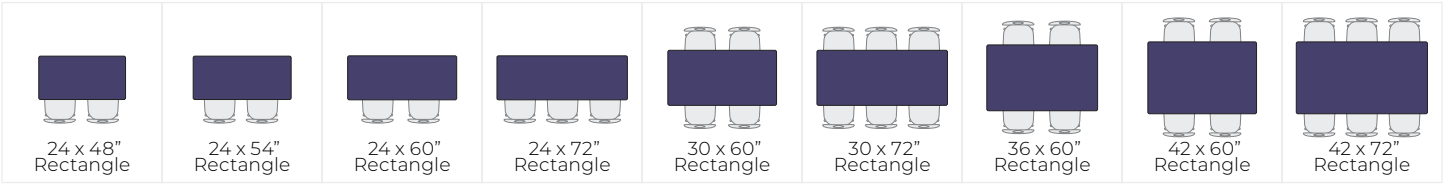
**Chem K-12:** 1¼” thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edge band. [\(Order CK\)](#)

**ChemSurf:** 1¼” thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edge band. [\(Order BA\)](#)

**Phenolic:** ¾” Thick solid phenolic resin. Superior chemical resistance. ⅛” Beveled edges. [\(Order PH\)](#)

**Epoxy:** 1” Thick solid epoxy resin. Highest level of chemical resistance. ⅛” Beveled edges with drip grooves. [\(Order EP\)](#)

Table Top Shapes



Frame and Leg Structure



Eco-friendly Parawood is a responsibly grown, harvested and renewed resource, with a hard, smooth finish, similar in color and durability to maple.

Parawood



Model No.	Description Shape and Size	Weight
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Standard HPL

BS2448BK	24x48” Solid Hardwood Science Table w/Black HPL Top	75
BS2454BK	24x54” Solid Hardwood Science Table w/Black HPL Top	85
BS2460BK	24x60” Solid Hardwood Science Table w/Black HPL Top	90
BS2472BK	24x72” Solid Hardwood Science Table w/Black HPL Top	105
BS3060BK	30x60” Solid Hardwood Science Table w/Black HPL Top	110
BS3072BK	30x72” Solid Hardwood Science Table w/Black HPL Top	120
BS3660BK	36x60” Solid Hardwood Science Table w/Black HPL Top	120
BS4260BK	42x60” Solid Hardwood Science Table w/Black HPL Top	140
BS4272BK	42x72” Solid Hardwood Science Table w/Black HPL Top	170

Chem K-12

BS2448CK	24x48” Solid Hardwood Science Table w/Black Chem K-12 Top	75
BS2454CK	24x54” Solid Hardwood Science Table w/Black Chem K-12 Top	85
BS2460CK	24x60” Solid Hardwood Science Table w/Black Chem K-12 Top	90
BS2472CK	24x72” Solid Hardwood Science Table w/Black Chem K-12 Top	105
BS3060CK	30x60” Solid Hardwood Science Table w/Black Chem K-12 Top	110
BS3072CK	30x72” Solid Hardwood Science Table w/Black Chem K-12 Top	120
BS3660CK	36x60” Solid Hardwood Science Table w/Black Chem K-12 Top	120
BS4260CK	42x60” Solid Hardwood Science Table w/Black Chem K-12 Top	140
BS4272CK	42x72” Solid Hardwood Science Table w/Black Chem K-12 Top	170

ChemSurf

BS2448BA	24x48” Solid Hardwood Science Table w/Black ChemSurf Top	75
BS2454BA	24x54” Solid Hardwood Science Table w/Black ChemSurf Top	85
BS2460BA	24x60” Solid Hardwood Science Table w/Black ChemSurf Top	90
BS2472BA	24x72” Solid Hardwood Science Table w/Black ChemSurf Top	105
BS3060BA	30x60” Solid Hardwood Science Table w/Black ChemSurf Top	110
BS3072BA	30x72” Solid Hardwood Science Table w/Black ChemSurf Top	120
BS3660BA	36x60” Solid Hardwood Science Table w/Black ChemSurf Top	120
BS4260BA	42x60” Solid Hardwood Science Table w/Black ChemSurf Top	140
BS4272BA	42x72” Solid Hardwood Science Table w/Black ChemSurf Top	170

Phenolic

BS2448PH	24x48” Solid Hardwood Science Table w/Black ¾” Phenolic Top	85
BS2454PH	24x54” Solid Hardwood Science Table w/Black ¾” Phenolic Top	100
BS2460PH	24x60” Solid Hardwood Science Table w/Black ¾” Phenolic Top	110
BS2472PH	24x72” Solid Hardwood Science Table w/Black ¾” Phenolic Top	130
BS3060PH	30x60” Solid Hardwood Science Table w/Black ¾” Phenolic Top	135
BS3072PH	30x72” Solid Hardwood Science Table w/Black ¾” Phenolic Top	150
BS4260PH	42x60” Solid Hardwood Science Table w/Black ¾” Phenolic Top	175

Epoxy

BS2448EP	24x48” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	140
BS2454EP	24x54” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	160
BS2460EP	24x60” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	170
BS2472EP	24x72” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	180
BS3060EP	30x60” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	185
BS3072EP	30x72” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	210
BS4260EP	42x60” Solid Hardwood Science Table w/Black 1” Solid Epoxy Top	275





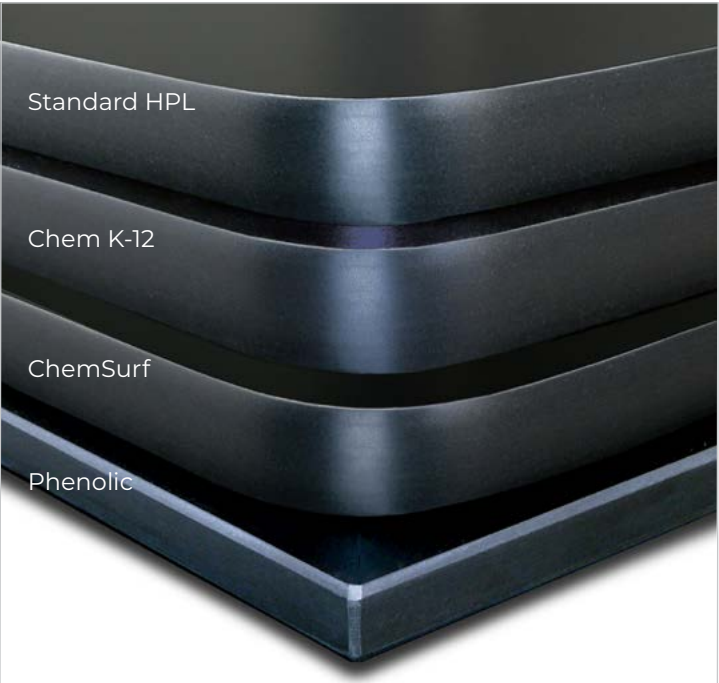
30x72" Table Shown with Chemsurf  
Chemically Resistant Top with Black Edge Band.  
Standard 30" Work Surface Height  
Model: 803072BABBV

Optional  
Adjustable-Height Legs



Legs Telescope From 24 to 36"  
(Order L-80ADJBK)

The sleek, modern look of the 8000 Series steel frame science tables with the choice of standard or chemically-resistant surfaces, offers a value-packed combination of form, function and affordability.



All Steel Frame



Square Tube Legs with  
Adjustable Steel Glides



Reinforced Twin-Bolt Corner  
Brackets

Allied Science Table Collection

Features

- All steel frame construction with enamel finish
- Choice of high pressure laminate (HPL), Chem K-12, ChemSurf or Phenolic work surfaces
- Vinyl edge on laminate tops
- 1/8" beveled edges on solid phenolic tops
- Premium Twin-Bolt leg fastening system

Specifications

Work Surface Options:

**High Pressure Laminate:** 1 1/4" thick, 45 lb. density particleboard with premium stain resistant high pressure laminate (HPL). Backer sheet for balanced construction. Black vinyl edge band. (Order BK)

**Chem K-12:** 1 1/4" thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edge band. (Order CK)

**ChemSurf:** 1 1/4" thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edge band. (Order BA)

**Phenolic:** 3/4" Thick solid phenolic tops provide a superior level of chemical resistance. 1/8" Beveled edges. (Order PH)

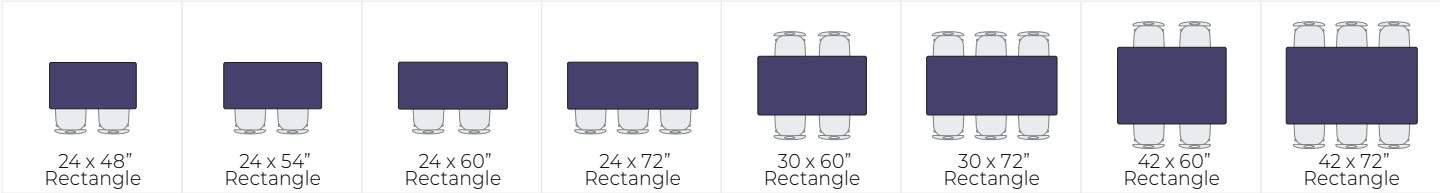
**Frame Construction:** 16 gauge 1 1/4" square tubular steel legs with adjustable steel glides available in black powder coat finish. 16 gauge 3 1/4" apron available in complementary black finish. 14 gauge steel corner brackets with premium twin-bolt fastening system.

**Standard Table Height:** Work surface height of 30".

**Optional Adjustable Legs:** Legs telescope from 24 to 36" in one inch increments. Twin set screws provide positive leg stability at all height settings. (Order L-80ADJBK)



Table Top Shapes



Surface Choices



Vinyl Edge Colors



Frame & Leg Color



High Pressure Laminate:

1¼" Thick, 45 lb. density particleboard with high pressure stain resistant laminate. Non-chemically resistant. Backer sheet for balanced construction. Black vinyl edges.  
(Order BK)



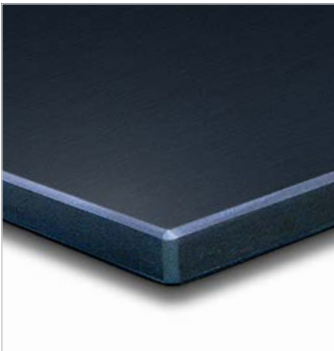
Chem K-12 Laminate:

1¼" Thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edges.  
(Order CK)



ChemSurf Laminate:

1¼" Thick, 45 lb. density particleboard with premium high pressure stain resistant laminate. Moderate chemical resistance. Backer sheet for balanced construction. Black vinyl edges.  
(Order BA)



Solid Phenolic:

¾" Thick solid phenolic tops provide a superior level of chemical resistance. ¼" Beveled edges.  
(Order PH)

Standard HPL Tops

Model No.	Description Shape and Size	Weight
802448BK	24x48" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	70
802454BK	24x54" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	75
802460BK	24x60" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	80
802472BK	24x72" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	95
803060BK	30x60" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	95
803072BK	30x72" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	110
804260BK	42x60" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	140
804272BK	42x72" Rectangle Table. Black Steel Frame & Legs w/Black HPL Top	160

Chem K-12 HPL Tops

Model No.	Description Shape and Size	Weight
802448CK	24x48" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	70
802454CK	24x54" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	75
802460CK	24x60" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	80
802472CK	24x72" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	95
803060CK	30x60" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	95
803072CK	30x72" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	110
804260CK	42x60" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	140
804272CK	42x72" Rectangle Table. Black Steel Frame & Legs w/Black Chem K-12 HPL Top	160

ChemSurf HPL Tops

Model No.	Description Shape and Size	Weight
802448BABBV	24x48" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	70
802454BABBV	24x54" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	75
802460BABBV	24x60" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	80
802472BABBV	24x72" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	95
803060BABBV	30x60" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	95
803072BABBV	30x72" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	110
804260BABBV	42x60" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	140
804272BABBV	42x72" Rectangle Table. Black Steel Frame & Legs w/Black ChemSurf HPL Top	160

Phenolic Tops

Model No.	Description Shape and Size	Weight
802448PHBB	24x48" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	85
802454PHBB	24x54" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	90
802460PHBB	24x60" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	100
802472PHBB	24x72" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	120
803060PHBB	30x60" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	120
803072PHBB	30x72" Rectangle Table. Black Steel Frame & Legs w/Black ¾" Phenolic Top	140





Aero 36x72" Kidney Table with Ice Gray Dry Erase Top,  
Black Legs and Charcoal Edge Band  
ARO372KDE

The Allied Aero Dry Erase Activity tables are built to stand up to years of heavy everyday use. The premium ultra high-gloss Dry Erase surface makes it the perfect choice for collaborative learning and activities. The oval legs add a touch of contemporary styling with extra strength, versatility and value.



Aero 36" Circle Table with Apple  
Green Dry Erase Laminate Top,  
Platinum Aero Legs and Edge Band  
ARO36CRDE

### Allied AERO Dry Erase Tables

#### Features

- Premium Dry Erase high-gloss laminate surface
- Contemporary height-adjustable Aero leg
- Precision leg fastening system
- Twenty two size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg colors

#### Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with premium ultra high-gloss Dry Erase laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Leg Construction:** Reinforced top plate welded to 16 gauge 2½ x 1½" oval tubing. Insert is 2.3 x 1.28" chrome plated 16 gauge tube. Each leg finished with a threaded cap and adjustable nylon swivel glides or optional casters.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Work surface height is adjustable in one inch increments using an extended point set screw.

- Standard legs adjust from 24" to 36". (Order ST)
- Low-Range legs adjust from 19" to 31". (Order LR)

#### Options

**Book Box:** Rigid one-piece construction. High impact plastic available in black or platinum color. 18 x 12 x 4" (inside dimension). (Order BBPBK black or BBPPL platinum)

**Locking Casters:** 2½" swivel mounted locking casters replace standard glides. (Order CA60B)

**Back Pack Hook:** 11 gauge top plate connected to ¼" diameter wire hook. Fully chrome plated. (Order HOOK)



Legs Include Adjustable  
Nylon Swivel Glides

Optional Casters Add  
Approximately 2" Height



Precision Leg Fastening  
System

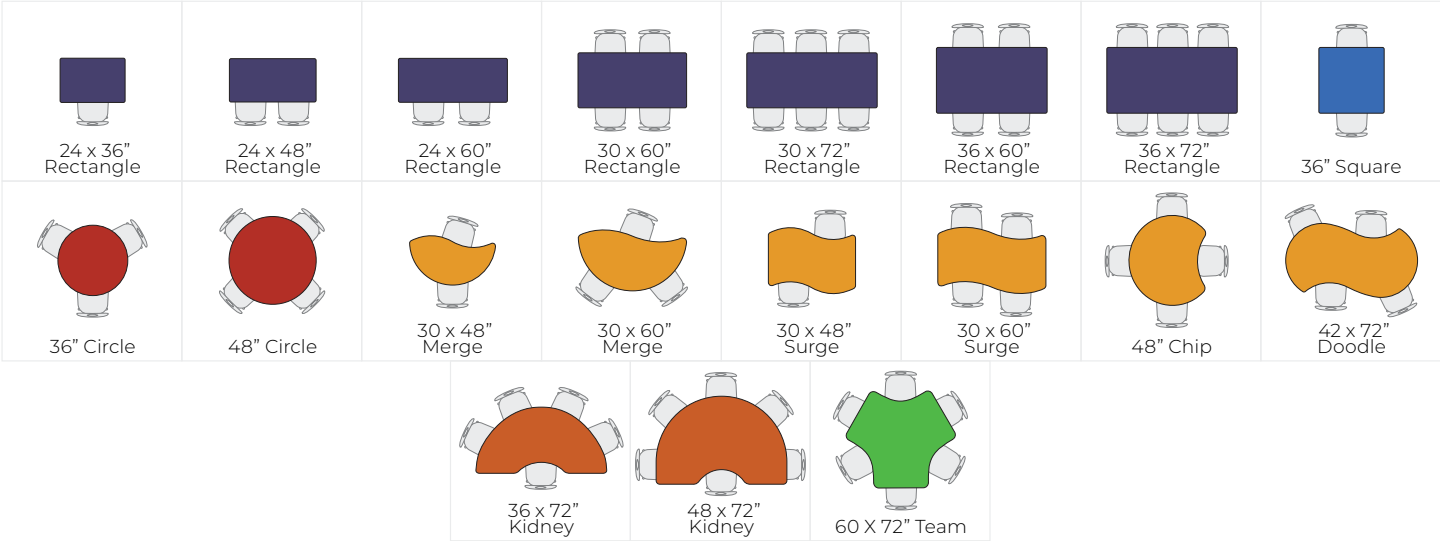


Plastic Book Box Available In  
Black Or Platinum





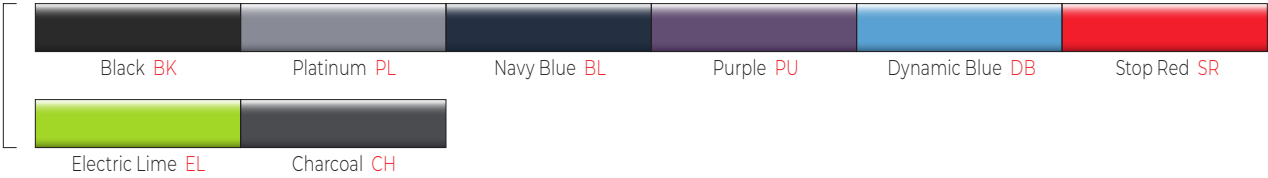
Table Top Shapes



Premium High Gloss Laminate Finishes



Vinyl Edge Colors



Leg Colors



42x72" Doodle Table with Ice Gray Dry Erase Top, Platinum Legs & Edge Band  
Model: ARO4272DDDE

30x60" Merge Table with Apple Green Dry Erase Top, Platinum Legs & Edge Band  
Model: ARO3060MGDE

60x72" Team Table with White Dry Erase Top, Black Legs & Edge Band  
Model: ARO6072TMDE



30x60" Surge Table with Ice Gray Dry Erase Top, Platinum Legs & Edge Band  
Model: ARO3060SGDE



48" Chip Table with Chrome Yellow Dry Erase Top, Platinum Legs & Edge Band  
Model: ARO48CPDE



48x72" Kidney Table with White Dry Erase Top, Black Legs & Edge Band  
Model: ARO472KDE

Model No.	Description Shape and Size	Weight
ARO2436DE	24x36" Rectangle Table with Dry Erase Top	55
ARO2448DE	24x48" Rectangle Table with Dry Erase Top	60
ARO2460DE	24x60" Rectangle Table with Dry Erase Top	80
ARO3060DE	30x60" Rectangle Table with Dry Erase Top	85
ARO3072DE	30x72" Rectangle Table with Dry Erase Top	115
ARO3660DE	36x60" Rectangle Table with Dry Erase Top	100
ARO3672DE	36x72" Rectangle Table with Dry Erase Top	125
ARO3636DE	36x36" Square Table with Dry Erase Top	70
ARO36CRDE	36" Circle Table with Dry Erase Top	62
ARO48CRDE	48" Circle Table with Dry Erase Top	90
ARO48CPDE	48" Chip Table with Dry Erase Top	88
ARO4272DDDE	42x72" Doodle Table with Dry Erase Top	110
ARO372KDE	36x72" Kidney Table with Dry Erase Top	95
ARO472KDE	48x72" Kidney Table with Dry Erase Top	115
ARO3048MGDE	30x48" Merge Table with Dry Erase Top	71
ARO3060MGDE	30x60" Merge Table with Dry Erase Top	90
ARO3048SGDE	30x48" Surge Table with Dry Erase Top	80
ARO3060SGDE	30x60" Surge Table with Dry Erase Top	90
ARO6072TMDE	60x72" Team Table with Dry Erase Top	160

For standard HPL table tops, see page 14.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





The Allied Velocity Dry Erase Activity tables are built to stand up to years of heavy everyday use. The premium ultra high-gloss Dry Erase surface of the Velocity Series makes it the perfect choice for collaborative learning and activities. Available in a variety of shapes and sizes, you are sure to find the exact table you need for any environment.



Allied Velocity Collection Tables

Features

- Premium Dry Erase high-gloss laminate surface
- Modern height-adjustable Velocity leg
- Environmentally friendly powder coat upper & lower leg assembly
- Oversized mounting plate to prevent deflection
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg colors

Specifications

**Work Surface:** 1½" thick 45 lb. density particleboard with premium ultra high-gloss Dry Erase laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

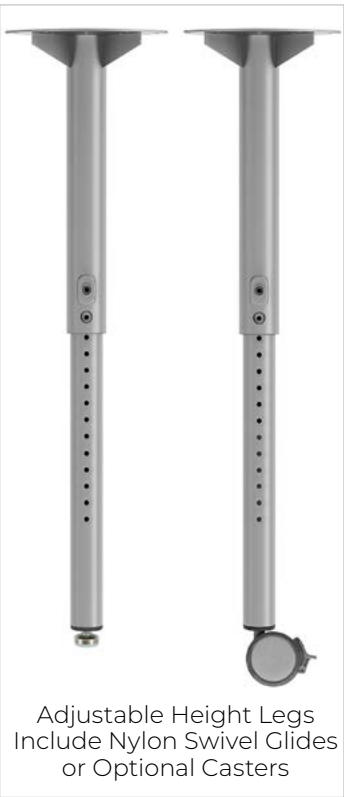
**Leg Construction:** Reinforced mounting plate welded to 14 gauge tubing. Leg upper consists of powder coated 2" round tubing. Insert is 1.8" powder coated 16 gauge tubing. Each leg is finished with a molded insert that accepts the included nylon glides or optional casters.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Work surface height is adjustable in one inch increments using an extended point set screw. Legs adjust from 24" to 37". With optional 3" casters, legs adjust from 27" to 40".

Options

**Locking Casters:** 3" swivel mounted locking casters in choice of colors replace standard glides. ([Order CA75B](#))



Adjustable Height Legs Include Nylon Swivel Glides or Optional Casters



Precision Leg Fastening System

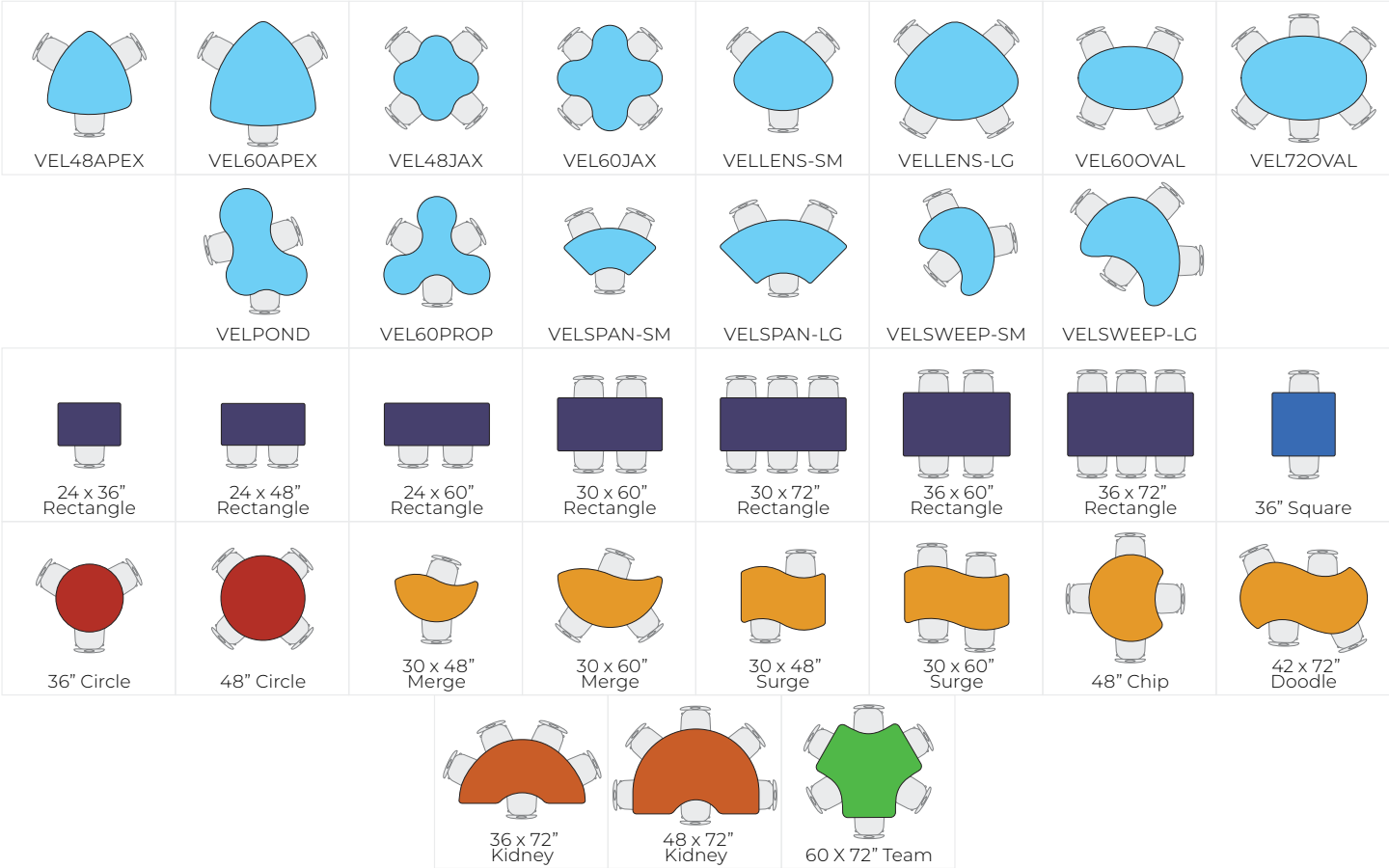


Casters Available in Matching Colors





Table Top Shapes



Premium High Gloss Laminate Finishes



Model No.	Description Shape and Size	Weight
VEL48APEXDE	48x48" Apex Table with Dry Erase Top. Velocity Adjustable Legs	110
VEL60APEXDE	60x60" Apex Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL48JAXDE	48x48" Jax Table with Dry Erase Top. Velocity Adjustable Legs	115
VEL60JAXDE	60x60" Jax Table with Dry Erase Top. Velocity Adjustable Legs	125
VELLENS-SMDE	47x56" Lens Table with Dry Erase Top. Velocity Adjustable Legs	110
VELLENS- LGDE	57x71" Lens Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL60OVALDE	36x60" Oval Table with Dry Erase Top. Velocity Adjustable Legs	105
VEL72OVALDE	48x72" Oval Table with Dry Erase Top. Velocity Adjustable Legs	130
VELPONDDE	46x60" Pond Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL60PROPDE	60" Prop Table with Dry Erase Top. Velocity Adjustable Legs	120
VELSPAN-SMDE	24x51" Span Table with Dry Erase Top. Velocity Adjustable Legs	110
VELSPAN-LGDE	30x70" Span Table with Dry Erase Top. Velocity Adjustable Legs	135
VELSWEEP-SMDE	37x48" Sweep Table with Dry Erase Top. Velocity Adjustable Legs	110
VELSWEEP-LGDE	49x64" Sweep Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL2436 DE	24x36" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	60
VEL2448DE	24x48" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	65
VEL2460DE	24x60" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	85
VEL3060DE	30x60" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	90
VEL3072DE	30x72" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL3660DE	36x60" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	105
VEL3672DE	36x72" Rectangular Table with Dry Erase Top. Velocity Adjustable Legs	130
VEL3636DE	36x36" Square Table with Dry Erase Top. Velocity Adjustable Legs	75
VEL36CRDE	36" Circle Table with Dry Erase Top. Velocity Adjustable Legs	67
VEL48CRDE	48" Circle Table with Dry Erase Top. Velocity Adjustable Legs	95
VEL48CPDE	48" Chip Table with Dry Erase Top. Velocity Adjustable Legs	93
VEL4272DDDE	42x72" Doodle Table with Dry Erase Top. Velocity Adjustable Legs	110
VEL372KDE	36x72" Kidney Table with Dry Erase Top. Velocity Adjustable Legs	100
VEL472KDE	48x72" Kidney Table with Dry Erase Top. Velocity Adjustable Legs	120
VEL3048MGDE	30x48" Merge Table with Dry Erase Top. Velocity Adjustable Legs	76
VEL3060MGDE	30x60" Merge Table with Dry Erase Top. Velocity Adjustable Legs	95
VEL3048SGDE	30x48" Surge Table with Dry Erase Top. Velocity Adjustable Legs	85
VEL3060SGDE	30x60" Surge Table with Dry Erase Top. Velocity Adjustable Legs	95
VEL6072TMDE	60x72" Team Table with Dry Erase Top. Velocity Adjustable Legs	165

For standard HPL table tops, see page 18.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





The Allied Classic Dry Erase tables have become the "Gold Standard" in the industry. Superior materials and workmanship, combined with premium ultra high-gloss dry erase laminates provide maximum versatility that will look great and last for years. Ideal in classrooms, meeting rooms and community rooms.

Classic Circle Table with Chrome Yellow Dry Erase Laminate, Platinum Edge Banding & Legs



Model: CLS48CRDE

Allied Classic Dry Erase Tables

Features

- Premium Dry Erase high-gloss, high pressure laminate surface
- All steel adjustable legs with nylon swivel glides
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg color

Specifications

**Work Surface:** 1¼" thick 45 lb. density particleboard with premium ultra high-gloss Dry Erase laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Leg Construction:** 13 gauge top plate welded to 16 gauge 1 ¼" powder coated tube, reinforced with ½" steel rod. Insert is chrome plated 16 gauge tube finished with steel cap and adjustable nylon swivel glides. Legs adjust in 1" increments using a two-point fastening system.

**Precision Leg Fastening System:** 14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.

**Table Heights:** Three leg style options allow maximum flexibility of the work surface height.

- Standard legs adjust from 20½" to 30½"
- Low-Range legs adjust from 16½" to 25½" (Order LR)
- High-range legs adjust from 27½" to 36½" (Order HR)

Options

**Book Box:** Rigid one-piece construction. High impact plastic available in black or platinum color. 18 x 12 x 4" (inside dimensions). (Order BBPBK black or BBPPL platinum)



Adjustable Height Legs Available in Black or Platinum Color



Precision Leg Fastening System



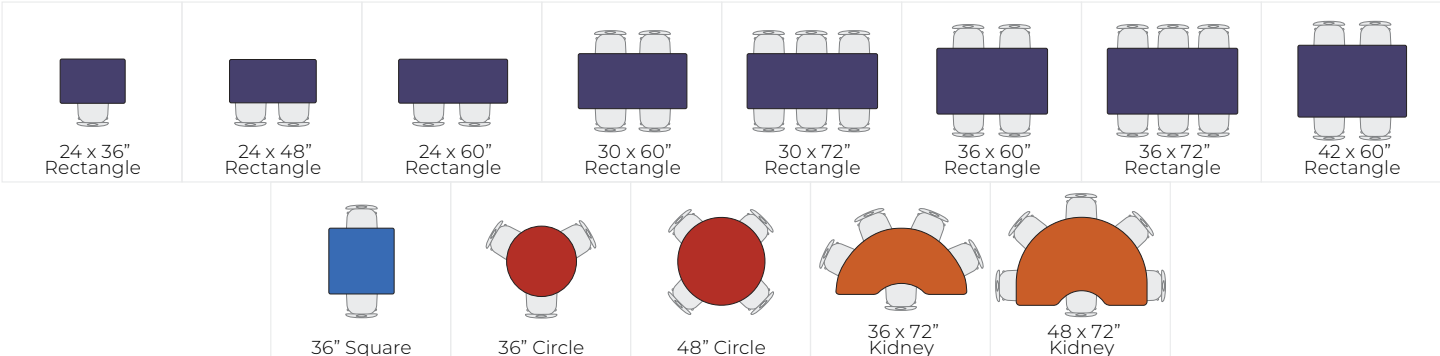
Plastic Book Box Available In Black Or Platinum

Legs Include Adjustable Nylon Swivel Glides

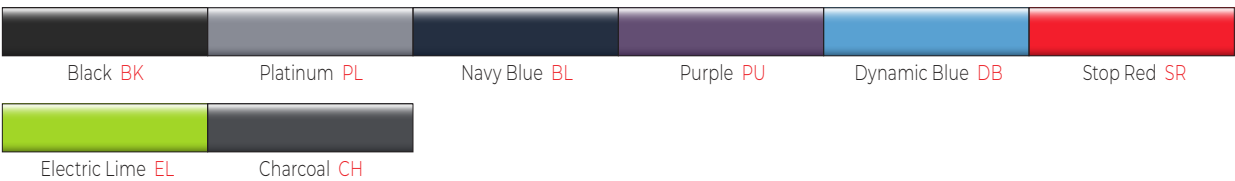




Table Top Shapes



Vinyl Edge Colors



Leg Colors



36x36" Classic Series Square Table with Chrome Yellow Dry Erase Laminate Top, Black Legs & Edge Band  
CLS3636DE



30x60" Classic Series Rectangular Table with Ice Gray Dry Erase Laminate Top, Black Legs & Edge Band  
CLS3060DE



48" Classic Circle Table with White Dry Erase Laminate Top, Black Legs & Edge Band  
CLS48CRDE



30x60" Classic Series Rectangular Table with Apple Green Dry Erase Laminate Top, Platinum Legs & Edge Band  
CLS3060DE



36x72" Classic Series Kidney Table with White Dry Erase Top, Platinum Legs & Dynamic Blue Edge Band  
CLS372KDE

Model No.	Description Shape and Size	Weight
CLS2436DE	24x36" Rectangle Table with Dry Erase Top	47
CLS2448DE	24x48" Rectangle Table with Dry Erase Top	52
CLS2460DE	24x60" Rectangle Table with Dry Erase Top	72
CLS3060DE	30x60" Rectangle Table with Dry Erase Top	77
CLS3072DE	30x72" Rectangle Table with Dry Erase Top	107
CLS3660DE	36x60" Rectangle Table with Dry Erase Top	92
CLS3672DE	36x72" Rectangle Table with Dry Erase Top	117
CLS4260DE	42x60" Rectangle Table with Dry Erase Top	102
CLS3636DE	36x36" Square Table with Dry Erase Top	62
CLS36CRDE	36" Circle Table with Dry Erase Top	54
CLS48CRDE	48" Circle Table with Dry Erase Top	82
CLS372KDE	36x72" Kidney Table with Dry Erase Top	87
CLS472KDE	48x72" Kidney Table with Dry Erase Top	107

For standard HPL table tops, see page 26.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





36x72" Table Shown with White Dry Erase Top at 36" Work Surface Height and Dynamic Blue Powdercoat Legs  
Model: AI367236DE

The ultimate table for industrial strength and maximum workspace versatility. Precision laser-cut steel framework and large work surfaces make these tables ideal for the most demanding laboratory, mechanical and shop applications. Premium high-gloss Dry Erase laminate tops provide a durable, easy to clean surface that facilitates collaboration and creative ideation. The unique **Vertangular** leg structure gives your space a consistent, aesthetically pleasing signature look even when mixing tables of different heights. 30, 36 & 40" heights available.



All Steel Frame. Precision Laser Cut and Welded



Choice of Frame, Edge and Dry Erase Laminate Colors



Three Table Heights or Custom Height



Dual-Lock Non-Marring Casters

Allied Innovation Dry Erase Maker Tables

Features

- Modern industrial multi-purpose Maker table
- Unique **Vertangular** leg structure
- Premium Dry Erase high-gloss laminate surface
- Vinyl edge available in popular colors
- Dual-Lock casters allows table to be fixed or mobile
- Precision laser cut frame system made in USA
- Choice of powder-coat frame colors

Specifications

**Structural Frame:** 2" square, 14 gauge cold rolled steel with continuous laser cut tube fabrication. 14 gauge top plate for secure fastening of work surface. U-channel cross support of formed 16 gauge steel maintains lateral integrity of the table.

**Table Heights:** 30, 36, 40" or custom.

**Casters:** 3" dual-lock non-marring casters.

**High Pressure Laminate:** 1 1/4" thick 45lb. density particleboard sealed with laminate backer for balanced construction. Long-life HPL surface with form fitting vinyl edge banding.

**Frame Colors:** Powder-coat finish in Stop Red, Dynamic Blue, Electric Lime, Platinum or custom.



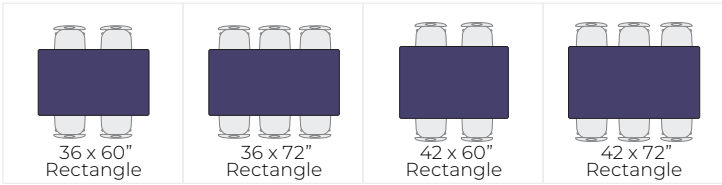


# Innovation Maker Tables

# Dry Erase Maker Tables



### Table Top Shapes



### Premium High Gloss Laminate Finishes



Model No.	Description Shape and Size	Weight
AI366030DE	36x60" Steel Frame Dry Erase Innovation Table w/Casters. 30" Table Height	155
AI367230DE	36x72" Steel Frame Dry Erase Innovation Table w/Casters. 30" Table Height	165
AI426030DE	42x60" Steel Frame Dry Erase Innovation Table w/Casters. 30" Table Height	167
AI427230DE	42x72" Steel Frame Dry Erase Innovation Table w/Casters. 30" Table Height	180
AI366036DE	36x60" Steel Frame Dry Erase Innovation Table w/Casters. 36" Table Height	158
AI367236DE	36x72" Steel Frame Dry Erase Innovation Table w/Casters. 36" Table Height	168
AI426036DE	42x60" Steel Frame Dry Erase Innovation Table w/Casters. 36" Table Height	170
AI427236DE	42x72" Steel Frame Dry Erase Innovation Table w/Casters. 36" Table Height	183
AI366040DE	36x60" Steel Frame Dry Erase Innovation Table w/Casters. 40" Table Height	161
AI367240DE	36x72" Steel Frame Dry Erase Innovation Table w/Casters. 40" Table Height	171
AI426040DE	42x60" Steel Frame Dry Erase Innovation Table w/Casters. 40" Table Height	173
AI427240DE	42x72" Steel Frame Dry Erase Innovation Table w/Casters. 40" Table Height	183

For standard HPL table tops, see page 32.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





42" & 30" Square Nest & Fold Café Tables with Chrome Yellow and Ice Gray Dry Erase Laminate Tops and Black Edge Bands  
Model: NFCAFE4236SDE  
Model: NFCAFE3036SDE

The Allied Dry Erase Nest & Fold Café Tables are stylish, durable and the most efficient choice for managing space in classrooms, cafeterias and multi-purpose spaces of all sizes. Combined with a premium ultra high-gloss Dry Erase laminate surface, these tables provide maximum versatility that looks great and lasts for years. The innovative folding top flips up to save space, while the supporting legs nest into one another making storage more efficient. Sturdy locking casters make moving and storage easy.

42" Nest & Fold Table Shown with Apple Green Dry Erase Laminate and Charcoal Edge Band  
Model: NFCAFE4236RDE



42" & 30" Circle Nest & Fold Café Tables Shown with Apple Green and Chrome Yellow Dry Erase Laminate Tops with Charcoal Edge Bands  
Model NFCAFE4236RDE  
Model NFCAFE3036RDE

Secure folding mechanism allows tops to fold, saving space while protecting the table surface. Nesting legs and casters provide easy compact storage.

## Allied Dry Erase Nest & Fold Café Tables

### Features

- Premium Dry Erase high-gloss laminate surface
- Smooth touch mechanism for safety and comfort
- Patented nesting base allows for easy configuration for office or schools
- Available in 29, 36 and 42 inch table heights
- Perfect for cafeterias, multi-use rooms and event venues of any size
- Multiple nesting shapes and sizes
- Easy to assemble

### Specifications

**Work Surface:** 1¼" thick, 45 lb. density particleboard with premium scratch and stain resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding. Backer sheet for balanced construction.

**Base & Column:** Constructed of cast aluminum with welded and bolted assembly. Attaches to 2¼" column made of 13 gauge steel.

**Folding Mechanism:** Injection molded aluminum and steel requires (8) #12-14 screws. 11 gauge top plate connects to column.

**Casters:** 2" locking swivel casters.



30" Round Nest & Fold Café table with White Dry Erase Laminate Top and Dynamic Blue Edge Band  
Model: NFCAFE3036RDE

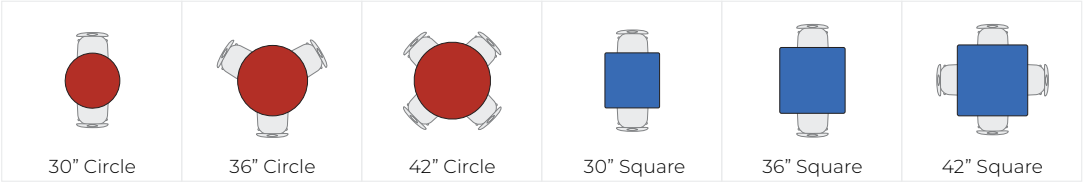


Nest & Fold Café Tables

Dry Erase Café Tables



Table Top Shapes



Premium High Gloss Laminate Finishes



Model No.	Description Shape and Size	Weight
NFCAFE2930RDE	30" Round Mobile Nest & Fold Café Table. 29" Height with Dry Erase Top	125
NFCAFE3630RDE	30" Round Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	130
NFCAFE4230RDE	30" Round Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	135
NFCAFE2936RDE	36" Round Mobile Nest & Fold Café Table. 29" Height with Dry Erase Top	140
NFCAFE3636RDE	36" Round Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	145
NFCAFE4236RDE	36" Round Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	150
NFCAFE3642RDE	42" Round Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	150
NFCAFE4242RDE	42" Round Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	155
NFCAFE2930SDE	30x30" Square Mobile Nest & Fold Café Table. 29" Height with Dry Erase Top	125
NFCAFE3630SDE	30x30" Square Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	130
NFCAFE4230SDE	30x30" Square Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	135
NFCAFE2936SDE	36x36" Square Mobile Nest & Fold Café Table. 29" Height with Dry Erase Top	140
NFCAFE3636SDE	36x36" Square Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	145
NFCAFE4236SDE	36x36" Square Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	150
NFCAFE3642SDE	42x42" Square Mobile Nest & Fold Café Table. 36" Height with Dry Erase Top	150
NFCAFE4242SDE	42x42" Square Mobile Nest & Fold Café Table. 42" Height with Dry Erase Top	155

For standard HPL table tops, see page 50.

Custom sizes and laminate colors are available. Contact your dealer for pricing. Minimum order quantities may apply.





Allied Mobile Dry Erase Station

Features

- Mobile, dual-sided presentation easel with interior storage
- Allied 'SwitchBack' interchangeable surface system
- Large enough to use as a partition
- Easy to roll and lock in place
- Quick assembly framing system

Specifications

**Writing Surface:** Generous 36" wide by 72" tall surface area. 3/4" Thick particleboard sealed with premium high-gloss dry-erase surfaces on both sides. Two presentation panels, each with two usable surfaces. 2mm PVC edge profile seals boards for easy cleaning. Panels secure to frame with quick connect fasteners for user friendly replacement.

**Board Color:** Premium ultra high-gloss white. Custom colors are available based on order size.

**Frame:** Quick assembly frame system is made of 18-gauge U-channel steel A-frame structure with 16-gauge support channels for easy panel switching.

**Shelves:** Three interior surface areas for storage. Each surface is formed from 18-gauge powder coated steel.

**Casters:** Non-mar locking casters allow for ease of movement on carpet and tile.

**Frame Colors:** Powder-coat finish in Stop Red, Dynamic Blue, Electric Lime or Platinum.



Model No.	Description Shape and Size	Weight
ME-STATION	36x76" Mobile Dual-Sided White Board Multimedia Easel with Three Shelves	175





Superior design and precision construction make the Allied Mobile Metal Storage System the ideal choice. Easily re-configurable to fit any storage need, from office space to educational environments. Allied Hutch Mobile Metal Storage combines exceptional durability, easy mobility and contemporary styling.



60" Model With Shelves and Doors



60" Model With Totes  
Model: MMS60T



60" Model With Cubbies  
Model: MMS60C

Allied Mobile Storage Collection

Features

- Premium mobile metal storage
- Three practical height options
- Three colorful accent panels (2 sides plus top)
- Optional dry-erase marker board back panels
- Available with doors or add doors at a later date
- Hidden lock mechanism prevents tampering
- Available in Shelved, Tote or Cubbie configurations
- Shelved units can be converted to tote storage with optional kit

Specifications

**Cabinet Materials:** Powder-coated U-channel and formed side and top panels made of 18 gauge steel provide the rigid base structure. Internal 20 gauge steel supports hold shelves and totes. Shelves are 20 gauge powder coated steel. Center channel reinforcements prevent deflection from larger loads. All cabinet bases measure 36 x 22".

**Casters:** 4" non-marring casters allow for ease of movement on carpet and tile. Front locking casters help secure cabinets in place.

**Optional Doors:** Two-point locking mechanism uses both the top and bottom shelves to engage metal security slides. Recessed door handles prevent snagging and keep the front flush when stored. Fully articulating hinges ensure smooth and confident closing of doors. Reinforced door perimeter minimizes rattle when opening, closing or rolling.

**Optional Accessory Back Panel:** Laser cut punch outs on the back allow for future addition of accessories, including write-on laminate panels.

**Frame, Door & Back Panel Color:**    
Platinum PL

**Top and Side Accent Panel Colors:**  
 Stop Red SR  Dynamic Blue DB  Electric Lime EL





Model: MMS60C

Model: MMS60SD

Model: MMS60T

60" Mobile Metal Storage Units Shown With Cubbie, Door and Tote Options.

Stop Red SR

Dynamic Blue DB

Electric Lime EL


Platinum PL

Top and Side Accent Panel Colors


Interiors, Doors and Backs

Model No.	Description Shape and Size	Weight
MMS60S	60" Tall Mobile Metal Storage Cabinet with Shelves	175
MMS45S	45" Tall Mobile Metal Storage Cabinet with Shelves	165
MMS30S	30" Tall Mobile Metal Storage Cabinet with Shelves	155
MMS60SD	60" Tall Mobile Metal Storage Cabinet with Shelves & Doors	195
MMS45SD	45" Tall Mobile Metal Storage Cabinet with Shelves & Doors	185
MMS30SD	30" Tall Mobile Metal Storage Cabinet with Shelves & Doors	175
MMS60C	60" Tall Mobile Metal Storage Cabinet with Cubbies	195
MMS45C	45" Tall Mobile Metal Storage Cabinet with Cubbies	175
MMS30C	30" Tall Mobile Metal Storage Cabinet with Cubbies	165
MMS60T	60" Tall Mobile Metal Storage Cabinet with Totes	195
MMS45T	45" Tall Mobile Metal Storage Cabinet with Totes	175
MMS30T	30" Tall Mobile Metal Storage Cabinet with Totes	165
MMS60TD	60" Tall Mobile Metal Storage Cabinet with Totes & Doors	205
MMS45TD	45" Tall Mobile Metal Storage Cabinet with Totes & Doors	195
MMS30TD	30" Tall Mobile Metal Storage Cabinet with Totes & Doors	185
MMSMBA	Mobile Metal Storage Laminate Marker Board Accessory	35


All cabinet bases measure 36 x 22"



45" Model With Shelves & Doors  
Model: MMS45SD

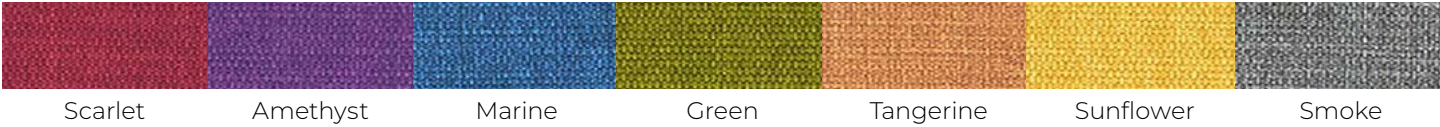


45" Model With Cubbies  
Model: MMS45C



45" Model With Totes & Doors  
Model: MMS45TD





Allied Boody Active Soft Seating

Features

- Active controlled movement for use on all surfaces
- Durable 300,000 double rub fabric
- Stain resistant and washable vinyl face fabric without the vinyl look or shine
- Plastic nylon core structure
- TPU base pad

Specifications

**Material:** Upper upholstery is flame retardant free and phthalate-free washable vinyl with polyester back. Stain resistant and washable surface provides up to 300,000 double rubs for years of use. Contrasting lower material creates a visual accent that also resists foot marks.

**Frame System:** Plastic nylon structural core provides years of use without deformation due to moisture. Unique design provides strength with a reduction in weight for easy positioning of the stool.



**Base:** Replaceable thermoplastic polyurethane coupled to plastic nylon core provides controlled 360 degree movement with ergonomic angle control of 12 degrees.

**Size:** With a seating position at approximately 18½" high, it comes with a generous 16½" round seating area and stable 18" wide base.

**Contemporary Colors:** Scarlet, Amethyst, Marine, Green, Tangerine, Sunflower & Smoke.

Model No.	Description Shape and Size	Weight
BDYAMETHYST	Boody Active Soft Seating Stool - Amethyst	20
BDYGREEN	Boody Active Soft Seating Stool - Green	20
BDYMARINE	Boody Active Soft Seating Stool - Marine	20
BDYSCARLET	Boody Active Soft Seating Stool - Scarlet	20
BDYSMOKE	Boody Active Soft Seating Stool - Smoke	20
BDYSUNFLOWER	Boody Active Soft Seating Stool - Sunflower	20
BDYTANGERINE	Boody Active Soft Seating Stool - Tangerine	20





**Cantilever Frame**  
The slight bounce provided by the cantilever frame offers ergonomic advantages, promoting comfort during extended periods of sitting.

Allied Rebuttal Seating

Discover the Rebuttal Chair, where form and function unite to offer a seating solution that's perfect for classrooms, community rooms, and offices. These chairs are engineered with precision and designed for superior comfort.

The Rebuttal Chair boasts a double-walled textured polypropylene shell that not only enhances durability but also adds an appealing design element. This innovative shell provides a tactile and visually pleasing texture while ensuring long-lasting resilience.

**Powder Coated Steel Frames:** Crafted with perfectly pitched tubular steel frames, these chairs are as robust as they are stylish. The powder-coated finish not only contributes to their modern aesthetics but also guarantees durability. You can trust the Rebuttal Chair to withstand the demands of busy spaces.

**Four Seating Positions:** Designed for versatility, the Rebuttal Chair's modern flowing shape naturally graduates into four distinct seating positions. This thoughtful feature ensures that the chair adapts to various seating needs, making it a flexible choice for any environment.

**Non-Marring Floor Glides:** To protect your flooring and maintain the chair's sleek appearance, the Rebuttal Chair is equipped with non-marring floor glides. This attention to detail ensures that your space remains both functional and aesthetically pleasing.

With its intentional design and functional features, the Rebuttal Chair offers a versatile seating solution that meets the demands of modern educational, community, and office settings. Discover the perfect blend of style and comfort.

Model No.	Description Shape and Size	Weight
RB4	Rebuttal 4-Leg Chair, Active 4-Position with Nylon Glides	15
RB4C	Rebuttal 4-Leg Chair, Active 4-Position with Casters	17
RBCT	Rebuttal Cantilever Chair, Active 4-Position with Nylon Glides	19
RBGLU	Alternative Glide Upcharge for Rebuttal Chair	NA



### Allied's Commitment to Environmental Responsibility

Allied is committed to best practices in complete eco-friendly manufacturing. From energy efficient production, to sustainably sourced materials, environmental safety and waste reduction, Allied is committed to ecologically sound practices today, for a better tomorrow.

#### Environmentally Friendly Parawood

- A global model of renewable resources.

The Parawood story:  
Rubber plantations have existed for hundreds of years in tropical countries. These plantations have been used mainly for the production of latex. After the economic life of the rubber tree, which is generally 30 years, the latex yields become extremely low and the planters fell the rubber trees and plant new ones.

- Parawood has very little tendency to warp or crack
- Parawood is eco-friendly!

Parawood is often the most misunderstood species of wood in the furniture industry. The name rubber wood invokes a variety of misconceptions as to its features and its durability. Parawood is the standard common name for the timber Hevea Brasiliensis.

In fact, Parawood is one of the more durable lumbers used in the manufacturing of today's home, office and educational furnishings. As a member of the Maple family, rubber wood has a dense grain character that is easily controlled in the kiln drying process. Parawood has very little shrinkage, making it one of the most stable construction materials available for furniture manufacturing.



Like maple, Parawood is a sap-producing species. In the case of maple, the sap is processed for syrup. In the case of rubber trees, it is processed for latex. Parawood plantations produce all of the latex used in the world for all rubber based products.

There is one more important feature of Parawood that is very important in today's world. Parawood is the most ecologically 'friendly' lumber used in today's furniture industry. The economic life of the rubber tree is generally 25-30 years, after which the latex yield becomes low and planters replace the tree with a new one. Unlike other woods that are cut for the sole purpose of producing furniture, Parawood is only harvested after it completes it's latex producing cycle and would otherwise die. The wood is eco-friendly in the sense that we are now fully utilizing material that was previously going to waste.

Re-forestation and sustainability are, as they have always been, defining characteristics of the rubber industry. Parawood represents a model for sustainability, waste reduction, re-purposing and environmental responsibility.

Allied Desks and Tables comply with MAS requirements for environmental safety in indoor environments.



Allied manufactures desks and tables that meet ADA standards. Please see website for details.



### Warranty

Allied Plastics Co., Inc. (Allied) warrants for a period of 30½ years or 366 months, whichever comes first, to the original purchaser that every Allied product is free from defects in workmanship and material, under normal use and service. All moving parts, to include but not limited to glides, casters, hinges, fabric and revolving platforms, etc, are warranted for 5 years against defects in workmanship or manufacture under normal use service. All dry erase laminates, pneumatic lifts, electromechanical parts, and electronic assemblies are warranted for 2 years against defects in workmanship or manufacture under normal use and service. Allied's obligation under this warranty is limited to the replacement or repair, at Allied's option, completely without charge for material or labor, of any part found defective by Allied. Shipping charges remain the responsibility of the purchaser.

This Warranty is in lieu of all other warranties expressed or implied, and any representations or promises inconsistent with or in addition to this warranty are unauthorized and shall not be binding upon Allied. In no event shall Allied be liable for any special or consequential damages, whether or not foreseeable.

This Warranty shall be void if the product has been subjected to misuse or has been damaged by negligence or accident, or if it has been repaired, incorrectly installed or altered by anyone other than authorized agents of Allied.

### Terms and Conditions

**Purchase Orders:** All purchase orders must contain complete and accurate Allied Plastics Co., Inc. (Allied) model numbers. Processing of incomplete orders received by Allied will be delayed until complete order entry data is received. Orders can be placed by mail to Allied, 2001 Walnut Street, Jacksonville FL 32206, or by email to orders@alliedusa.com. Dealers assume full responsibility for supplying correct information when placing verbal orders, and must supply written confirmation within 24 hours for order accuracy verification.

**Order Changes:** All order changes must be sent to Allied in writing and are subject to Allied's approval. Allied will make changes where possible, but reserves the right to reject order changes once production has already commenced. Changes in colors, sizes and/or models will not be possible once products have entered production or special materials have been ordered from our vendors. Changes in quantities and models ordered may be accepted by Allied, but lead times could be extended depending upon the timeliness of our receiving requests for order changes.

**Pricing:** All prices listed are F.O.B. Jacksonville, Florida 32206. Prices and specifications are subject to change without prior notice. Possession of Allied literature or price lists does not constitute an offer to sell.

**Terms of Sale:** NET 30 days with approved credit. Orders without approved credit will not be placed into production unless payment is received in advance, and once approved for internal release could be subject to extended lead times. Past due accounts are subject to a finance charge of 1.5% per month. Credit terms may be changed or canceled at the discretion of Allied. Product to be billed within seven days of original ship date, with seven days storage at no charge. Allied reserves the right to discontinue products, change product specifications and prices.

**Long Term Storage:** If delivery cannot be accepted on the acknowledgment date, Allied has the right to store the merchandise at the expense and risk of the customer. An additional storage charge of 1% per week will be added to the invoice total starting one week after the acknowledgment date.

**Shipping Information:** All merchandise is carefully inspected and cartoned before shipment. Title for goods immediately passes to purchaser, and Allied's responsibility ceases once shipment is accepted or transported by any carrier from our factory. Carrier routing will be established by our Traffic Department if not indicated on purchaser's order. Carefully inspect all shipments for accuracy or damage before acceptance. If a shipment is damaged or short, note damage or shortage on the carrier freight bill at the time of acceptance, and file a claim for appropriate damages or shortages with the carrier. Concealed damage must be reported to Allied within seven days from the date of delivery. All damage/shortage claims must be filed directly with the delivering carrier. We will not accept responsibility for products damaged in transit nor will we accept products that are returned because they have been damaged in transit. The freight classification on most tables is Class 70, F.O.B. Jacksonville, FL 32206.

Select other products may have different freight classifications. Please refer to the price list for those freight classifications.

Services, such as; Inside Delivery, Delivery to a Private Residence, Call Notice Before Delivery, Lift Gate Required, and No Loading Dock, will incur additional charges. Please call Allied or your carrier for details.

**Customer Pick-Up:** Customer pick-up is available. All customer pick-ups must be scheduled at least 48 hours in advance and coordinated through the Allied Shipping Department. All orders staged for customer pick-up are held/stored free of charge for two days. At the discretion of Allied, orders for customers that miss scheduled appointments will be restocked, or those customers could be assessed storage charges based upon order size and the length of time stored.

**Shipping Lead Times:** Allied endeavors to ship product in the shortest possible lead time. Many of our products are IN-STOCK for immediate shipment on a year-round basis. These products carry a QS next to their model numbers in the price list. All other products ship in established lead times based upon season and availability. From September 15th through June 15th, lead times normally average 10 to 20 working days or less. From June 16th through September 14th, lead times normally average 15 to 30 working days or less. Special orders of all kinds are welcome, but could require longer lead times.

**Cancellations:** Cancellations or changes are subject to Allied approval. No cancellations or changes to orders will be accepted once production of an order has begun or "special materials" have been ordered from our vendors. Higher cancellation charges are likely on "special orders".

**Returns:** All tops are made to order and not returnable. No product/ merchandise will be accepted for return without a RAN (Return Authorization Number) issued by Allied. After receipt of the RAN, returned merchandise must be shipped freight prepaid and is subject to a 30% restocking/handling charge, unless the return is deemed by Allied to be the factory's responsibility following an internal evaluation. Merchandise approved for return must arrive at the Allied's warehouse in resalable condition. Merchandise returned in less than first quality condition could be subject to higher restocking/handling charges. Allied reserves the right to assess higher restock/ handling charges based upon our inspection of the returned merchandise.

**Bids:** Allied welcomes the opportunity to furnish, upon request, special price assistance in the form of written price quotations in bid situations. All dealers are encouraged to contact our bid department for special pricing on advertised bids.

**Minimum Order Charge:** Orders of less than 6 units (5 or less) will be charged a minimum Order Charge of \$40.

**Superseding Authority:** Allied's Terms, Conditions and Warranty supersede any add-on terms submitted by dealers on their purchase orders.





Versatile Innovation maker tables combine industrial strength with incredible flexibility. Shown above is a 12 foot conference table with a Fusion Maple top and matching edge bands, with Dynamic Blue legs.



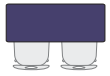





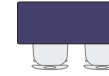


























Velocity Span tables provide total flexibility to create infinite work spaces, from auditorium seating to circular collaborative environments and stand-alone activity tables. Shown above are 30x70" SPAN-LC tables with Fusion Maple tops, Dynamic Blue edge bands & legs with optional casters. Adjustable height legs allow Velocity tables to compliment and expand current work surfaces.



Design Resources






























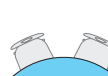



Allied provides its full catalog of tables, desks and furniture in 3D models compatible with the most popular specification software. These 3D models empower designers and architects to rapidly explore options with multiple innovative design solutions and more efficient space planning.

 18 x 48" Rectangle	 18 x 60" Rectangle	 18 x 72" Rectangle	 20 x 40" Rectangle	 20 x 48" Rectangle	 20 x 54" Rectangle	 20 x 60" Rectangle
 24 x 36" Rectangle	 24 x 48" Rectangle	 24 x 54" Rectangle	 24 x 60" Rectangle	 24 x 72" Rectangle	 30 x 48" Rectangle	 30 x 60" Rectangle
 30 x 72" Rectangle	 36 x 60" Rectangle	 36 x 72" Rectangle	 42 x 60" Rectangle	 42 x 72" Rectangle	 30" Square	 36" Square
 42" Square	 48" Square	 48" Half Round	 36 x 72" Kidney	 48 x 72" Kidney	 60 x 66" Horseshoe	 30" Circle
 36" Circle	 42" Circle	 48" Circle	 60" Circle			

See product pages for application and availability.

Sample Kits

When you need to see and touch, Allied provides the **Design Toolkit**, with samples of laminates, metal finishes and edge treatments. We even include chemically-resistant and hardwood worksurface samples and caster samples to help you see how these finishes will bring your designed space to life.

 48" Hexagon	 48" Octagon	 48" Clover	 60" Flower	 60 X 72" Team	 30 x 48" Merge	 30 x 60" Merge
 30 x 48" Surge	 30 x 60" Surge	 48" Chip	 42 x 72" Doodle	 24 x 29" Rectangle	 24 x 36" Delta	 30 x 36" Palm
 30" x 40" Pie	 35" x 50" Pie	 31 x 34" Pinnacle	 24 x 24 x 48" Trapezoid	 30 x 30 x 60" Trapezoid	 VEL48APEX	 VEL60APEX
 VEL48JAX	 VEL60JAX	 VELLENS-SM	 VELLENS-LG	 VEL60OVAL	 VEL72OVAL	 VELPOND
 VEL60PROP	 VELSPAN-SM	 VELSPAN-LG	 VELSWEEP-SM	 VELSWEEP-LG		

See product pages for application and availability.






Create Your Space


Allied offers a wide palette of colors to help you design any space your way. Our catalog offers a wide selection of standard colors that will compliment any setting. For project needs, Allied provides complete design control with an almost endless selection of Wilsonart and Formica laminates.

Standard Laminate Colors


See product pages for application and availability.




Walnut **WA**




Fusion Maple **FM**




Light Oak **OK**




Mahogany **BK**




Wild Cherry **75**




Nepal Teak **TK**




Black **BK**




Blue **BL**




Red **RD**



Yellow **YL**



Graphite Nebula **96**



Gray Nebula **10**

Premium Ultra High Gloss Laminates

See product pages for application and availability.





Apple Green **AG**



Yellow **YL**



Ice Gray **IG**



White **WMB**


Laminate Color Options

Somewhere over the rainbow, there are even more colors. Allied can offer any standard Wilsonart -38 or -60 at no up-charge with a 10-top minimum of the same color. Any non-standard Wilsonart laminate can be quoted with a reasonable up-charge and minimum 20-top order. Formica laminates can also be quoted with extended lead time, up-charge, and a 20-top minimum.

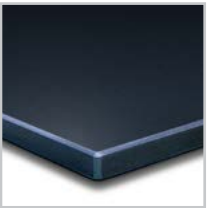


Specialty Tops

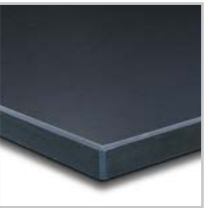
See product pages for application and availability.




Hardwood **HW**



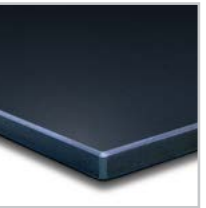
Phenolic **PH**




Epoxy **EP**



Chemsurf **BA**




Trespa **TR**



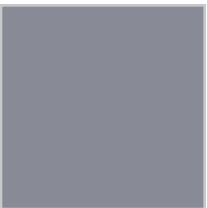
ChemK-12 **CK**

Vinyl Edge Colors


See product pages for application and availability.




Black **BK**




Platinum **PL**




Dynamic Blue **DB**




Electric Lime **EL**



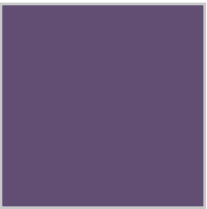
Stop Red **SR**




Charcoal **CH**



Navy Blue **BL**




Purple **PU**



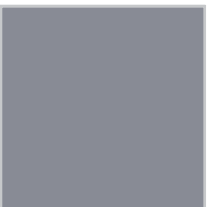
Fusion Maple **FM**

Paint and Powder-Coat Finish Colors

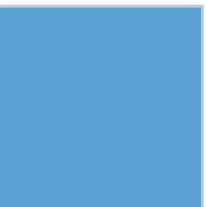
See product pages for application and availability.




Black **BK**




Platinum **PL**




Dynamic Blue **DB**




Electric Lime **EL**



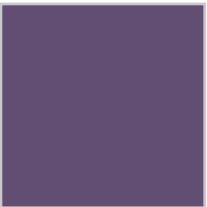
Stop Red **SR**



Charcoal **CH**



Navy Blue **BL**



Purple **PU**

IMPORTANT NOTE: Printed colors approximate actual finishes. Please go to [www.alliedusa.com](http://www.alliedusa.com) to request the Allied Design Toolkit which includes physical samples of laminates, paint colors, edging and other material finishes.





INNOVATIVE DESIGNS  
FOR CREATIVE SPACES®

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